



PARTS LIST

AP300

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This Manual describes, with the aid of illustrations, all the parts used in the Bottom seal
When ordering kindly submit a list using the following heading. Parts Nos., Description, and
Quantity.

ORDERING INFORMATION

- 1) If you would like to order the control unit on page 1, please quote the no. at the top of the page. Then you will find the no. SS5-1-0000.
- 2) If you would like to order the cam group (in the control unit), please quote the no. on page 1 corresponding to cam group. Then you will find the no. SS5-1-1000. In addition for detail on the description of the cam group—refer to page 2 and 3.
- 3) If you would like to order the whole cam assembly, please quote no. SS5-1-1200 on top of page 4.
- 4) If you would like to order a heater cam only, please quote the no. corresponding to it on page 4. Then you will find the no. SS5-1-1204.
- 5) Furthermore you can order whole assembly parts or each individual parts.
- 6) You are kindly requested to understand the background of parts no.

SS5.....Model No.

1.....Unit No.

1204.....Parts No.












B. Standard parts obtainable in the market.

As an example, we show S111-HB6205.

S111.....Classification of parts.

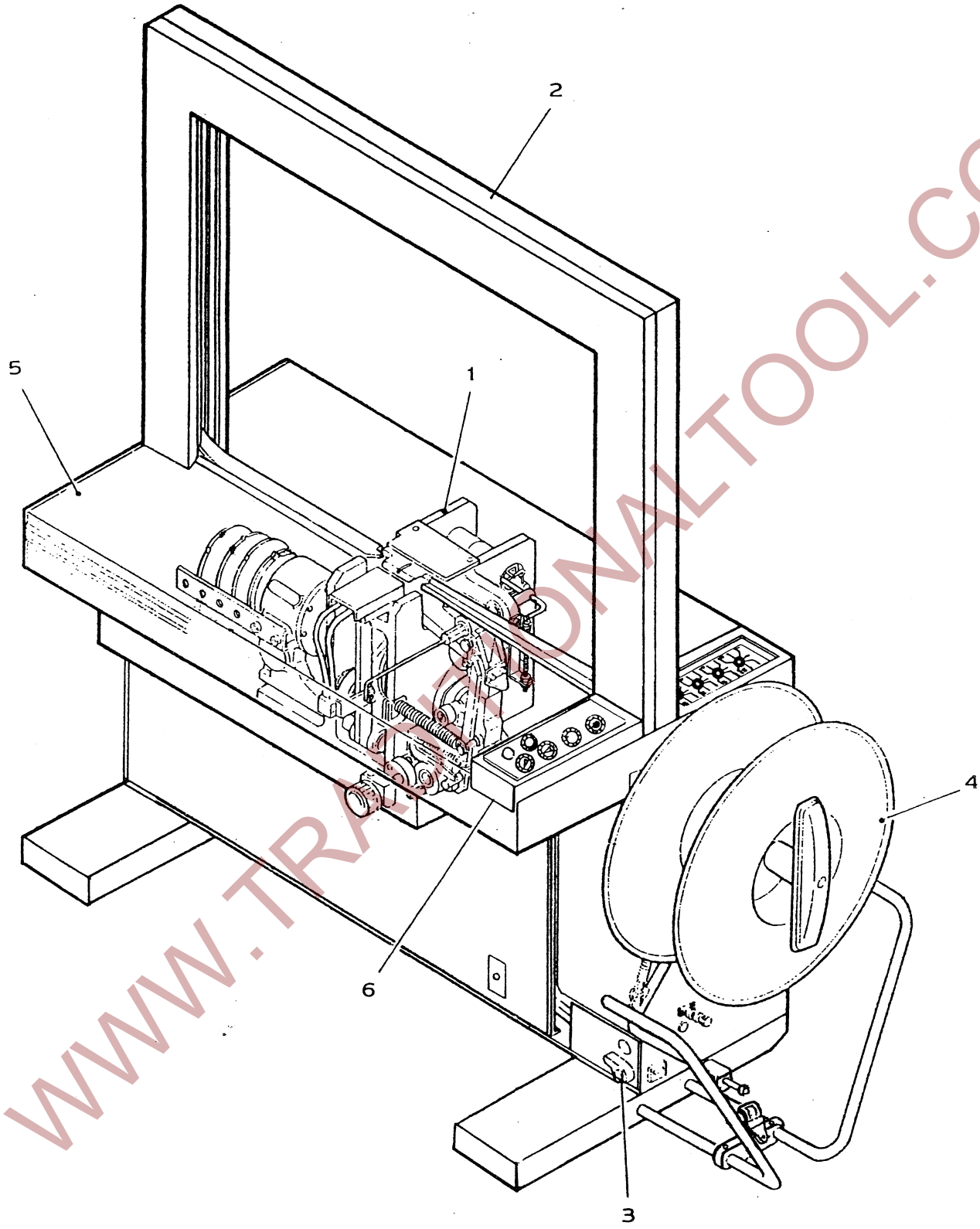
HB6205.....Type and size.

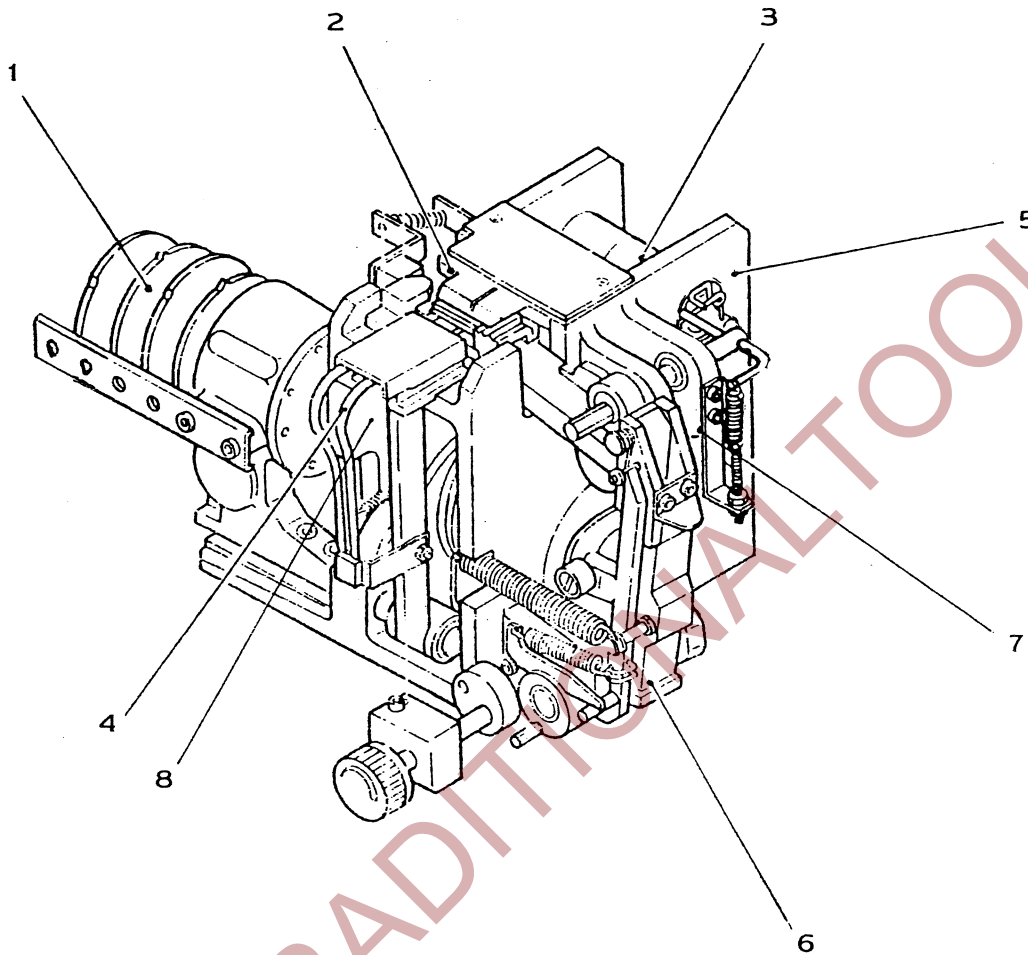
7) This parts list is making explanation with the following expression.

SHAPE	NAME(ABBREVIATION)
	FLAT MACHINE SCREW(FMS)
	HEXAGON BOLT(HB)
	HEXAGON SQUARE HEAD BOLT(HSB)
	HEXAGON NUT(HN)
	HEXAGON SOCKET HEADLESS SET SCREW(HSS)
	PAN MACHINE SCREW(PMS)
	PUSHING NUT(PN)
	PLAIN WASHER(PW)
	SPRING WASHER(SW)
	TRUSS HEAD MACHINE SCREW(TMS)
	TOOTHHEAD WASHER(TW)

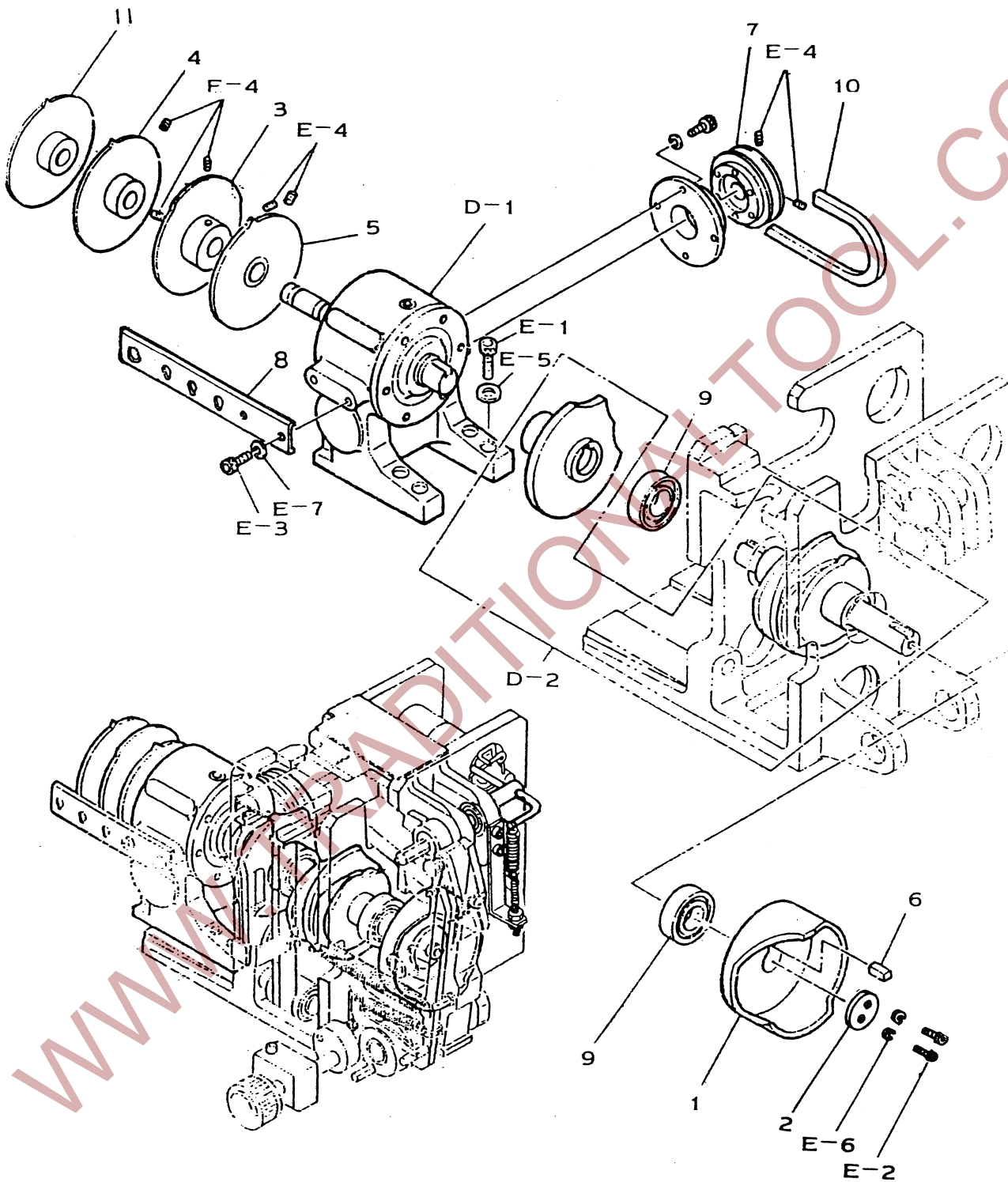
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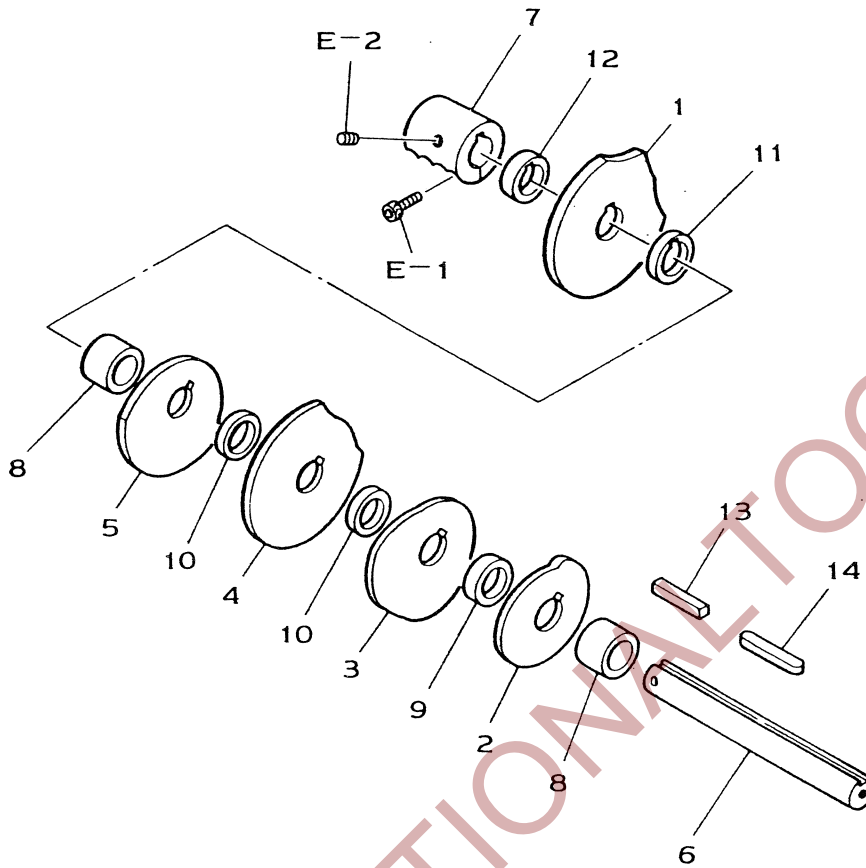




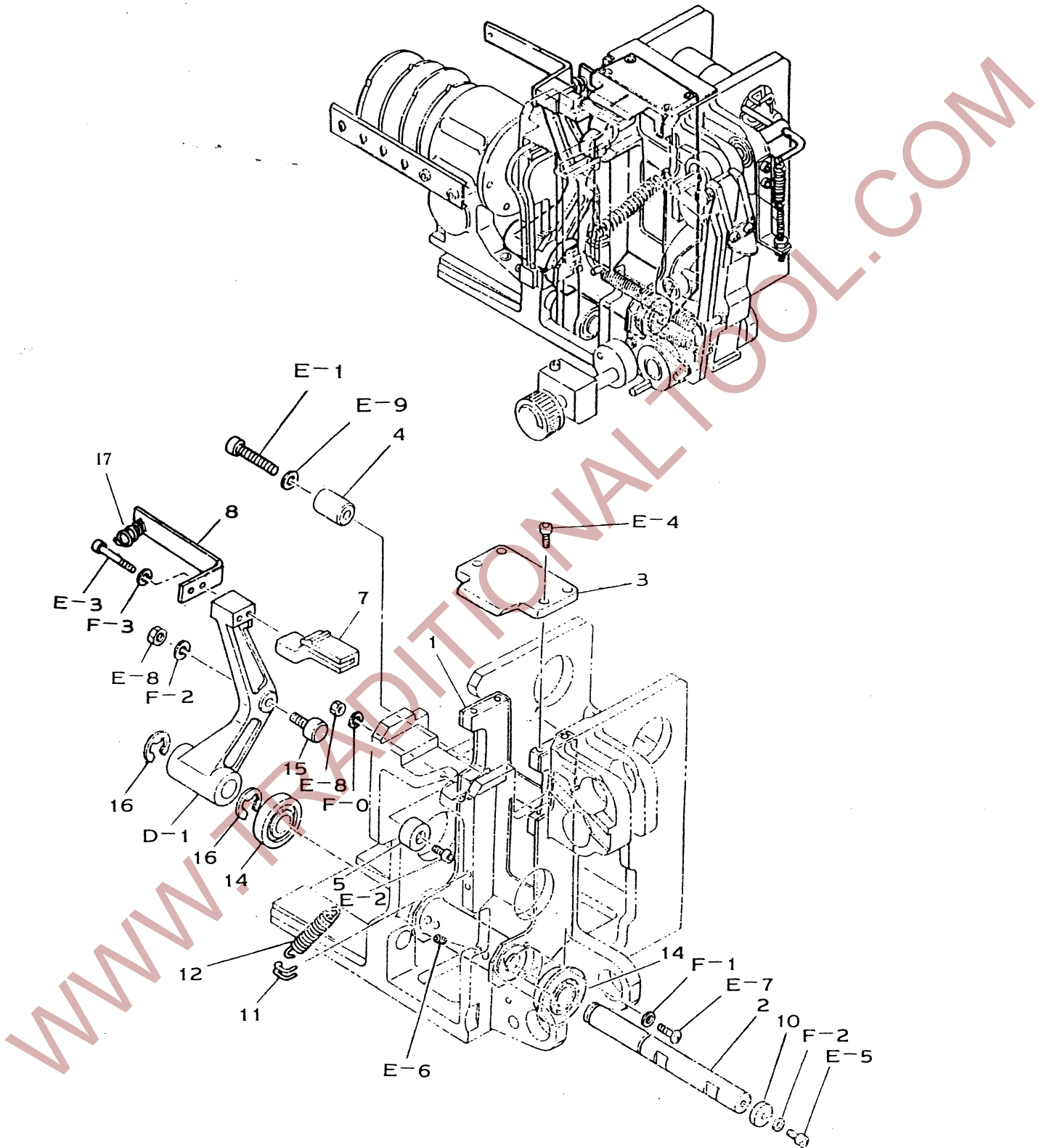
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-1000	CAM GROUP	1	SEE PAGE 3
2	SS5-1-2000	SLIDE TABLE GROUP	1	SEE PAGE 6
3	SS5-1-3000	PRESS GROUP	1	SEE PAGE 10
4	SS5-1-4000	HEATER GROUP	1	SEE PAGE 15
5	SS5-1-5000	CONTROL FRAME GROUP	1	SEE PAGE 19
6	SS5-1-6000	TENSION GROUP	1	SEE PAGE 21
7	SS5-1-7000	FEED GROUP	1	SEE PAGE 27
8	S780-SF0001	SMOKE FAN	1	SEE PAGE 51



REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-1001	TENSION CAM	1	
2	SS5-1-1002	CAM SHAFT END PLATE	1	
3	SS5-1-1003	LIMIT CAM(LS1)	1	
4	SS5-1-1004	LIMIT SWITCH CONTACTOR A (LS3)	1	
5	SS5-1-1005	LIMIT SWITCH CONTACTOR B (LS2)	1	
6	SS5-1-1006	KEY, 7×7×20(SPARE)	2	
7	SS5-1-1007	GEAR BOX PULLEY	1	
8	SS5-1-1008	LIMIT SWITCH BRACKET	1	
9	S611-BB6205	BALL BEARING 6205ZZ	2	
10	S810-VB1123	V-BELT, A-24(60HZ)	1	
11	SS5-1-10010	LIMIT CAM(LS5)		
D-1	SS5-1-1101	GEAR BOX	1	SEE PAGE 4
D-2	SS5-1-1200	CAM ASS'Y	1	SEE PAGE 4
E-1	S111-HB8045	HSB, M8×45	4	
E-2	S111-HB8025	HSB, M8×25	2	
E-3	S111-HB6015	HSB, M6×15	2	
E-4	S121-HS6010	HSS, M6×10	8	
E-5	P311-W81816	PW, M8	4	
E-6	S321-W81520	SW, M8	2	
E-7	S321-W61215	SW, M6	2	



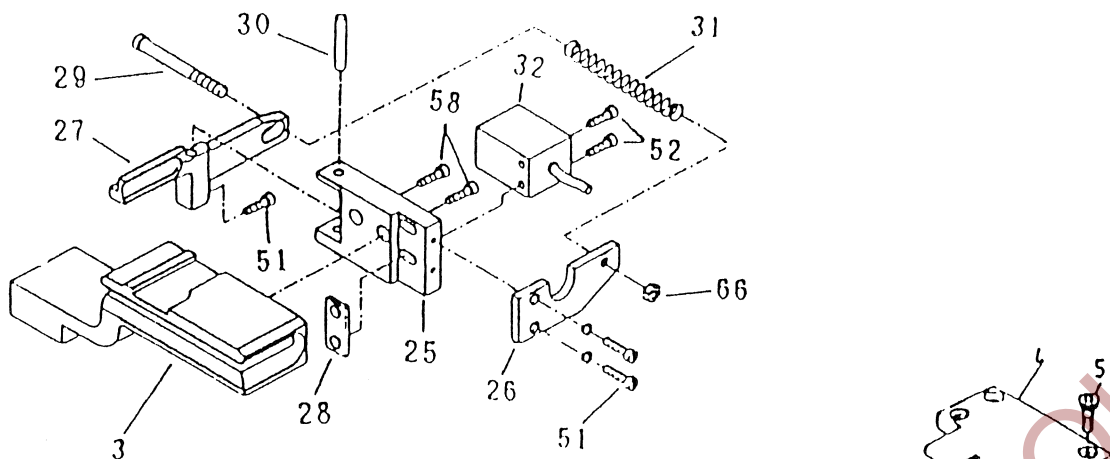
REF. NO.	PARTS NO.	DESCRIPTION	Q' TY	REMARKS
1	SS5-1-1201	SIDE TABLE CAM	1	
2	SS5-1-1202	RH PRESS CAM	1	
3	SS5-1-1203	CENTER PRESS CAM	1	
4	SS5-1-1204	HEATER CAM	1	
5	SS5-1-1205	LH PRESS CAM	1	
6	SS5-1-1206	CAM SHAFT	1	
7	SS5-1-1207	CAM SHAFT COUPLING	1	
8	SS5-1-1208	COLLAR, 28.8×34×28	2	
9	SS5-1-1209	COLLAR, 28.8×34×21	1	
10	SS5-1-1210	COLLAR, 28.8×34×8	2	
11	SS5-1-1211	COLLAR, 28.8×34×4.5	1	
12	SS5-1-1212	COLLAR, 28.8×34×15	1	
13	SS5-1-1213	SQUARE KEY, 7×7×48	1	
14	SS5-1-1214	HEATER & PRESS CAM KEY 7×7×90	1	
E-1	S111-HB6020	HSB, M6×20	4	
E-2	S121-HS8010	HSS, M8×10	1	



SLIDE TABLE GROUP

SS5-1-2000

REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-2001	SLIDE TABLE FRAME	1	
2	SS5-1-2002	SLIDE TABLE FRAME SHAFT	1	
3	SS5-1-2003	SLIDE TABLE OPEN TYPE	1	
4	SS5-1-2004	SLIDE TABLE BACK ADJUSTER	1	
5	SS5-1-2005	SLIDE TABLE STOPPER	1	
7	SS5-1-2007	BAND GUIDE	1	
8	SS5-1-2008	FLAP CONNECTION SPRING BRACKET	1	
10	SS5-1-2009	END PLATE	1	
11	SS5-1-2010	SLIDE TABLE SPRING HOOK	1	
12	SS5-1-2011	SLIDE TABLE TENSION SPRING	1	
14	S611-BB6304	BALL BEARING, 6304ZZ	2	
15	S631-CF2212	CAM FOLLOWER, KR22XLL	1	
16	S511-SR1516(E)	STOP RING, E-15	2	
17	SS5-1-2012	FLAP CONNECTION SPRING	1	
D-1	SS5-1-2100	BAND GUIDE ARM ASS'Y	1	SEE PAGE 7
E-1	S111-HB1050	HSB, M10×50	1	
E-2	S111-HB8030	HSB, M8×30	1	
E-3	S111-HB6050	HSB, M6×50	1	
E-4	S112-HB6020(S)	HSB, M6×20(SUS)	4	
E-5	S111-HB6020	HSB, M6×20	1	
E-6	S121-HS8010	HSS, M8×10	4	
E-7	S151-TM6010	TMS, M6×10	2	
E-8	S181-HN1081	HN, M10	1	
E-9	P311-W10216	PW, M10	1	
F-0	P311-W81816	PW, M8	1	
F-1	P311-W62016	PW, M6(O.D. φ20)	2	
F-2	S321-W10185	SW, M10	1	
F-3	S321-W61215	SW, M6	3	



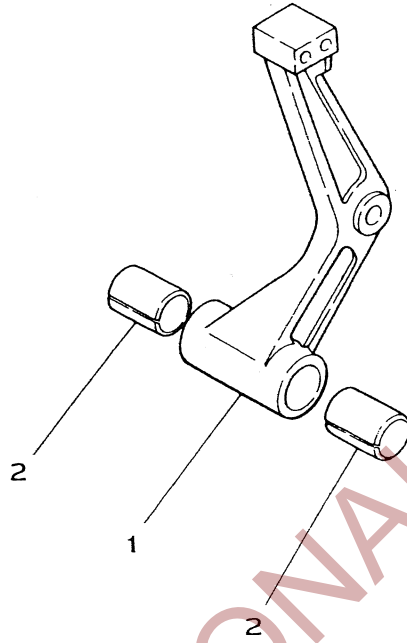
HEAD SWITCH ASSEMBLY

USE THE FOLLOWING NUMBERS WHEN ORDERING PARTS FROM THIS GROUP.

<u>REF. #</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
3	SS5-76236	BAND GUIDE PROX TYPE
4	SS5-76237A	SLIDE TABLE PROX TYPE
25	SS5-76254	PROX SWITCH BRACKET
26	SS5-76252	SPRING BASE
27	SS5-76253	STRIKER
28	SS5-76251	PLATE
29	SS5-75772	SCREW M 4 X 50
30	SS5-76255	PIN
31	SS5-76250	SPRING
32	SS5-76866	PROX SWITCH
51	SS5-75770	SCREW M 3 X 8
52	SS5-75771	SCREW M 5 X 30
58	SS5-75712	CAP SCREW M 4 X 8

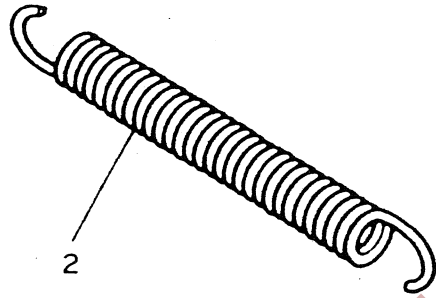
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1-2-1 BAND GUIDE ARM ASS'Y SS5-1-2100

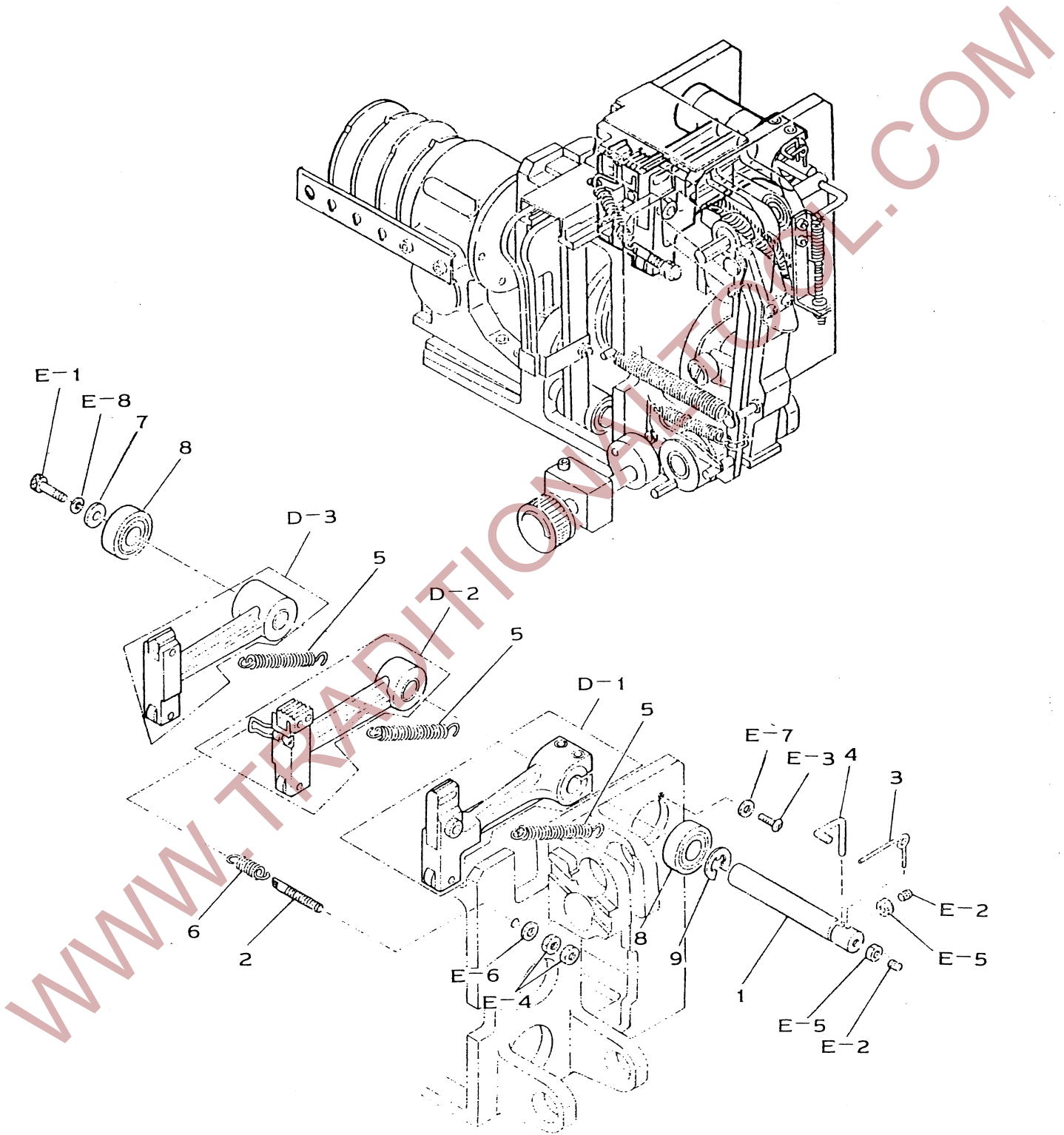


REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-2101	BAND GUIDE ARM	1	
2	S520-MB2025	METAL BUSH, MB2025	2	

1-2-2 BAND GUIDE SPRING

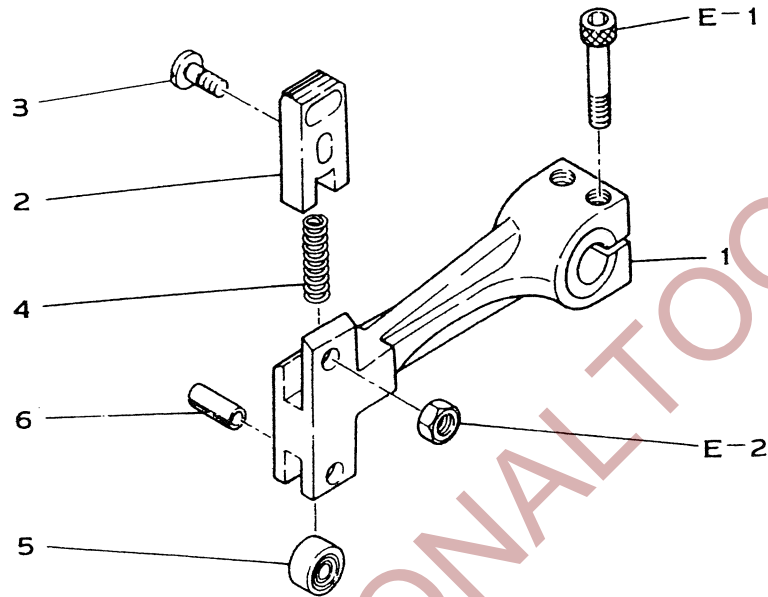


REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-2201	BAND GUIDE SPRING	1	



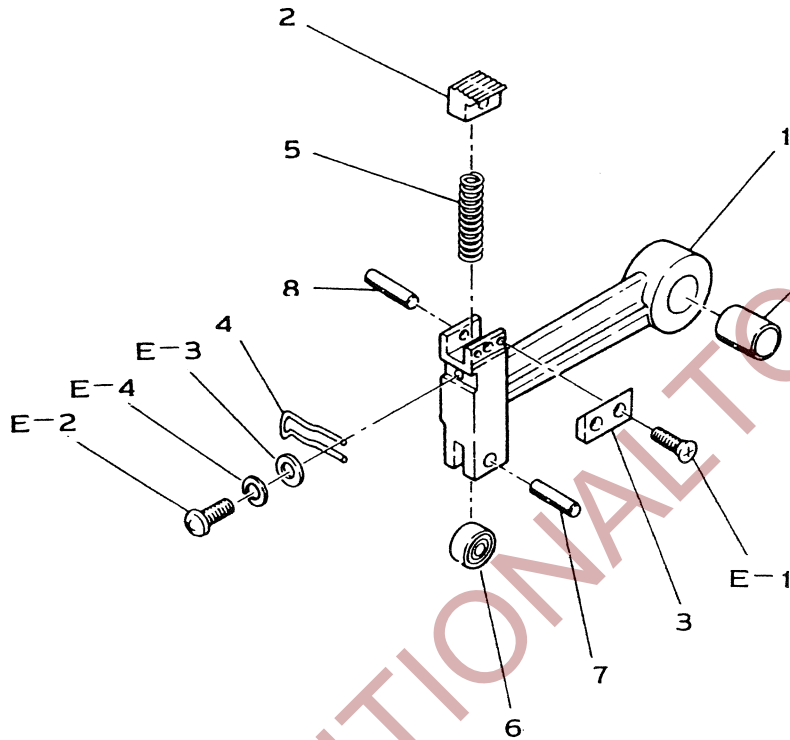
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-3001	PRESS ARM SHAFT	1	
2	SS5-1-3002	CUTTER TENSION SPRING HOOK	1	
3	SS5-1-3003	UPPER ROLLER SPRING	1	
4	SS5-1-3004	UPPER SHAFT SPRING ADJUSTER	1	
5	SS5-1-3005	PRESS TENSION SPRING	3	
6	SS5-1-3006	CUTTER TENSION SPRING	1	
7	SS5-1-3007	PRESS ARM END PLATE	1	
8	S611-BB6304	BALL BEARING, 6304ZZ	2	
9	S511-SR1516(E)	STOP RING, E-15	1	
D-1	SS5-1-3100	RH BLOCK ARM ASS'Y	1	SEE PAGE 11
D-2	SS5-1-3200	CENTER BLOCK ARM ASS'Y	1	SEE PAGE 12
D-3	SS5-1-3300	LH BLOCK ARM ASS'Y	1	SEE PAGE 13
E-1	S111-HB6020	HSB, M6×20	1	
E-2	S111-Hs6015	HSB, M6×15	2	
E-3	S151-TM6010	TMS, M6×10	2	
E-4	S181-HN8001	HN, M8	2	
E-5	S181-HN6001	HN, M6	2	
E-6	P311-W81816	PW, M8	1	
E-7	P311-W62016	PW, M6(O.D. φ20)	2	
E-8	S321-W61215	SW, M6	1	

1-3-1 RH. BLOCK ARM ASS'Y SS5-1-3100



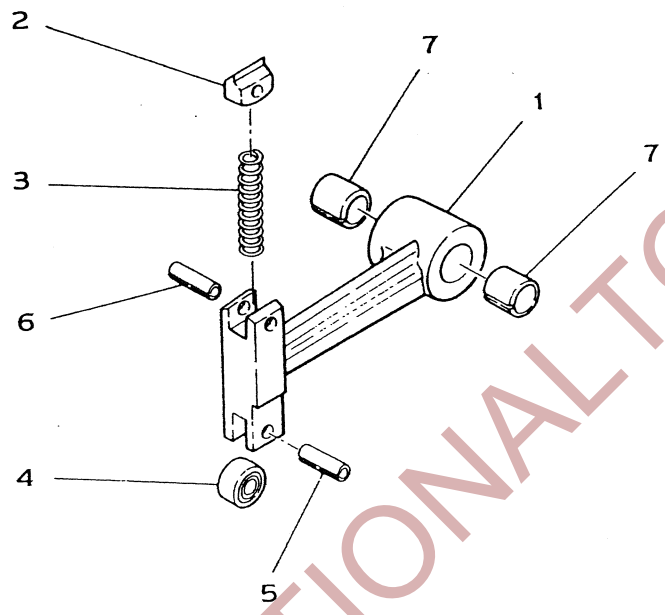
REF. NO.	PARTS NO.	DESCRIPTION	Q' TY	REMARKS
1	SS5-1-3101	RH. BLOCK ARM	1	
2	SS5-1-3102	CUTTER UPPER	1	
3	SS5-1-3103	CUTTER UPPER PIN	1	
4	SS5-1-3104	RH. BLOCK SPRING	1	
5	SS5-1-3105	CAM ROLLER	1	
6	S411-SP8024	SPRING PIN, 8φ×24	1	
E-1	S111-HB8035	HSB. M8×35	2	
E-2	S181-HN1001	HN, M10	1	

1-3-2 CENTER BLOCK ARM ASS'Y SS5-1-3200

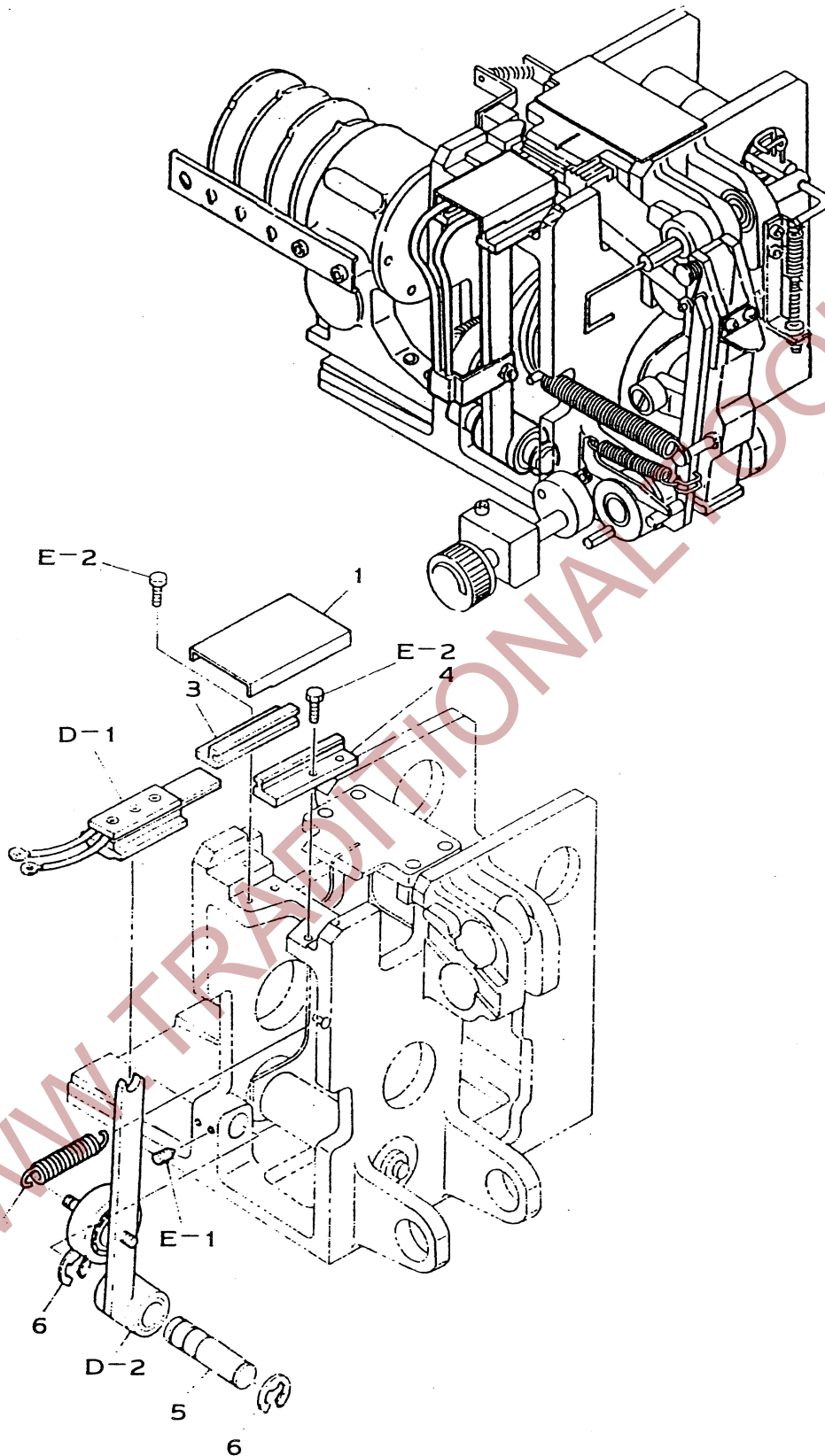


REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-3201	CENTER BLOCK ARM	1	
2	SS5-1-3202	UNIVERSAL PRESS	1	
3	SS5-1-3203	CUTTER LOWER	1	
4	SS5-1-3204	CUTTER SPRING HOOK	1	
5	SS5-1-3205	LH & CENTER BLOCK SPRING	1	
6	SS5-1-3106	CAM ROLLER	1	
7	S411-SP8020	SPRING PIN, 8φ×20	1	
8	S411-SP6022	SPRING PIN, 6φ×22	1	
9	S520-MB2025	METAL BUSH, MB2025	1	
E-1	S142-FM5010(S)	FMS, M5×10(SUS)	2	
E-2	S161-PM6010	PMS, M6×10	1	
E-3	P321-W61215	PW, M6(O.D φ16)	1	
E-4	S311-W61610	SW, M6	1	

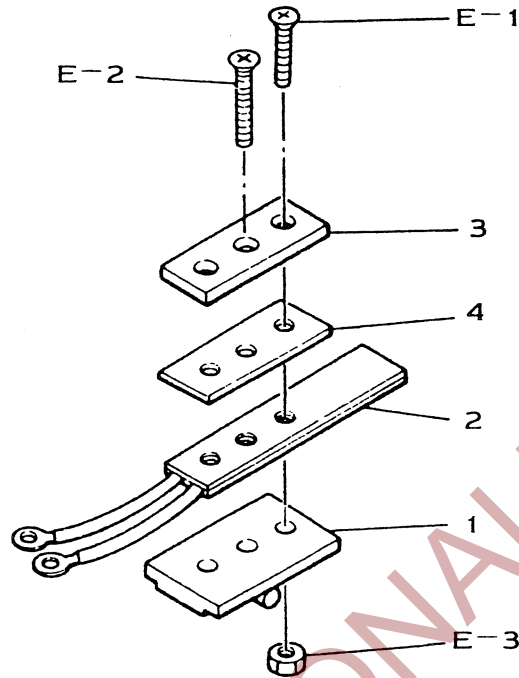
1-3-3 LH, BLOCK ARM ASS'Y SS5-1-3300



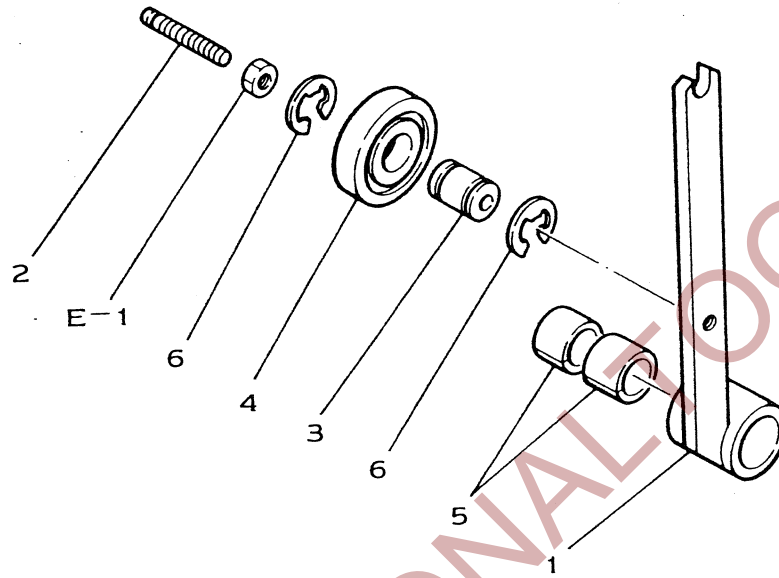
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-3301	LH BLOCK ARM	1	
2	SS5-1-3302	JAW LEFT	1	
3	SS5-1-3205	LH & CENTER BLOCK SPRING	1	
4	SS5-1-3106	CAM ROLLER	1	
5	S411-SP8020	SPRING PIN, 8φ×20	1	
6	S411-SP6024	SPRING PIN, 6φ×24	1	
7	S520-MB2020	METAL BUSH, MB2020	2	



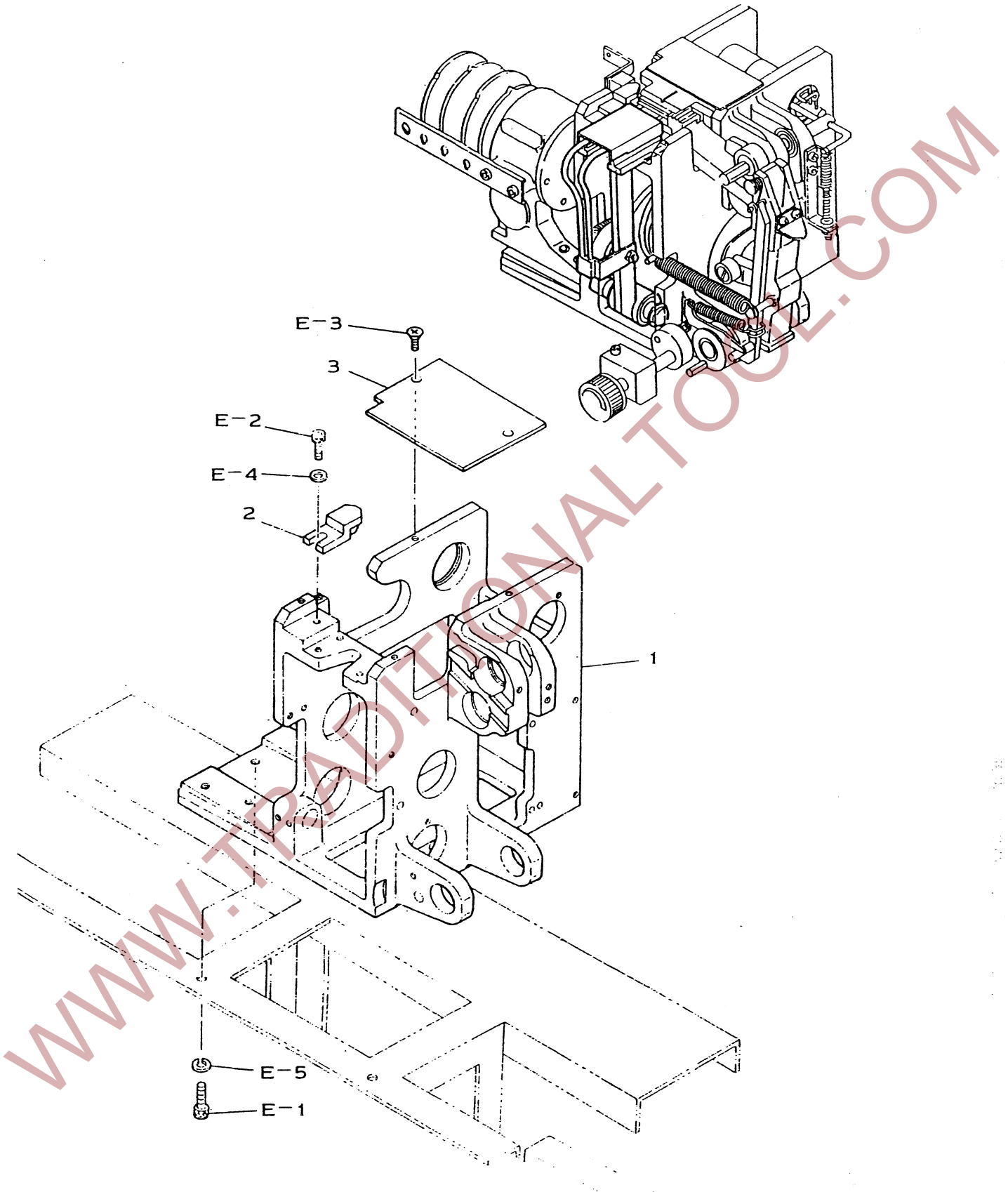
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-4001	HEATER COVER	1	
2	SS5-1-4002	HEATER CRANK SPRING	1	
3	SS5-1-4003	HEATER SLIDER GUIDE(B)	1	
4	SS5-1-4004	HEATER SLIDER GUIDE(B)	1	
5	SS5-1-4005	HEATER CRANK SHAFT	1	
6	S511-SR1516(E)	STOP RING, E-15	2	
D-1	SS5-1-4100	HEATER SET	1	SEE PAGE 16
D-2	SS5-1-4200	HEATER CRANK SET	1	SEE PAGE 17
E-1	S121-HS6010	HSS, M6×10	2	
E-2	S131-HB6025	HB, M6×25	4	
E-3	S141-FM5010	FMS, M5×10	2	



REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-4101	HEATER BASE	1	
2	SS5-1-4102	HEATER PLATE	1	
3	SS5-1-4103	HEATER FIXING PLATE	1	
4	SS5-1-4104	ASBESTOS	1	
E-1	S142-FM4020(S)	FMS, M4×20(SUS)	2	
E-2	S142-FM4025(S)	FMS, M4×25(SUS)	1	
E-3	S181-HN4001(S)	HN, M4(SUS)	2	



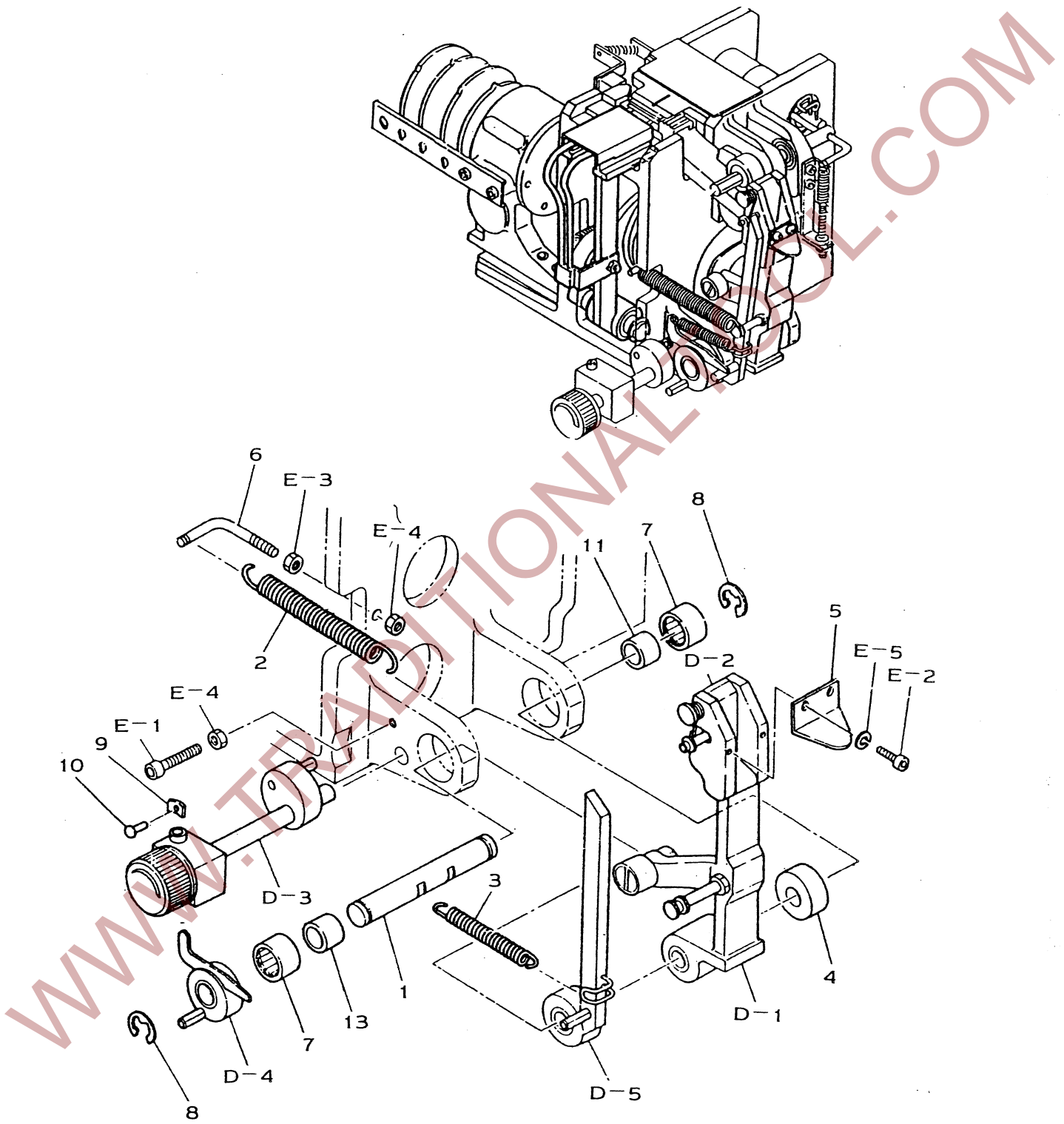
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-4201	HEATER CRANK	1	
2	SS5-1-4202	HEATER BEARING SHAFT	1	
3	A60-1-4007	HEATER CRANK COLLAR	1	
4	S611-BB6304	BALL BEARING, 6304ZZ	1	
5	S520-MB2020	METAL BUSH, MB2020	2	
6	S511-SR1516(E)	STOP RING, E-15	2	
E-1	S181-HN8001	HN, M8	1	



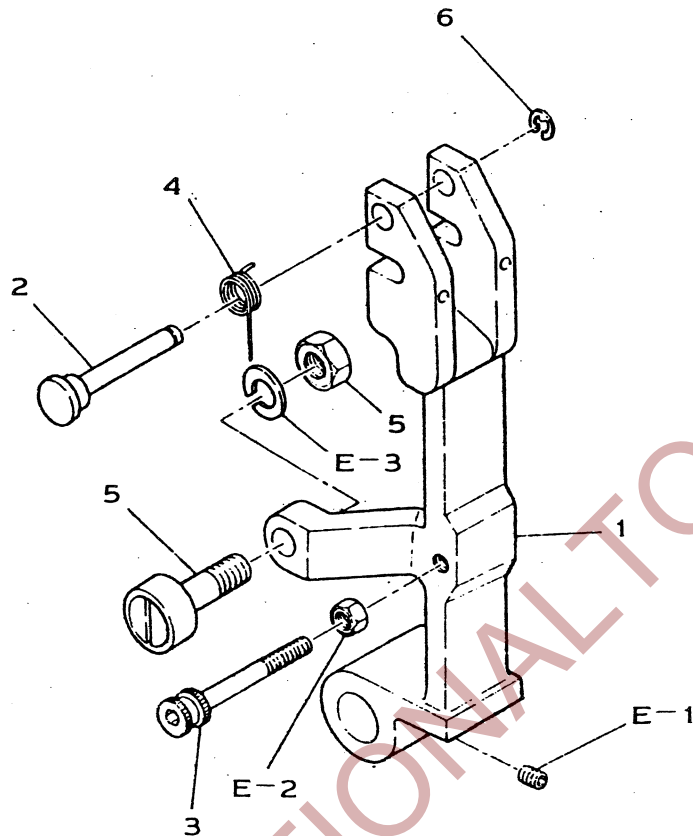
1-5 CONTROL FRAME GROUP

SS5-1-5000

REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-5001	CONTROL FRAME	1	
2	SS5-1-5002	BAND WIDTH BLOCK	1	
3	SS5-1-5003	SLIDE TABLE COVER	1	
E-1	S111-HB8020	HSB, M8×20	4	
E-2	S111-HB6020	HSB, M6×20	1	
E-3	S141-FM5010	FMS, M5×10	2	
E-4	P311-W61310	PW, M6	1	
E-5	S321-W81520	SW, M8	4	



REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-6001	TENSION ARM SHAFT	1	
2	SS5-1-6002	TENSION ARM SPRING	1	
3	SS5-1-6003	TENSION ADJUST ARM SPRING	1	
4	SS5-1-6004	TENSION ARM SPACER	1	
5	SS5-1-6005	BAND COVER	1	
6	SS5-1-6006	TENSION ARM SPRING HOOK L-TYPE	1	
7	S641-NB2516	NEEDLE BEARING, HK2516	2	
8	S511-SR1516(E)	STOP RING, E-15	2	
9	S511-SN0400	P-TYPE, SPEED NUT, PSN-4	1	
10	S423-RT4010	RIVET, 4φ×10	1	
11	S651-202516	NEEDLE BEARING INNER, IR202516	2	
D-1	SS5-1-6100	TENSION ARM ASS'Y	1	SEE PAGE 22
D-2	SS5-1-6200	TENSION JAW SET	1	SEE PAGE 23
D-3	SS5-1-6300	TENSION ADJUST CAM ASS'Y	1	SEE PAGE 24
D-4	SS5-1-6400	TENSION ADJUSTAR SET	1	SEE PAGE 25
D-5	SS5-1-6500	TENSION ADJUST ARM SET	1	SEE PAGE 26
E-1	S111-HB6025	HSB, M6×25	1	
E-2	S111-HB5015	HSB, M5×15	2	
E-3	S181-HN8001	HN, M8	2	
E-4	S181-HN6001	HN, M6	1	
E-5	S321-W50913	SW, M5	2	

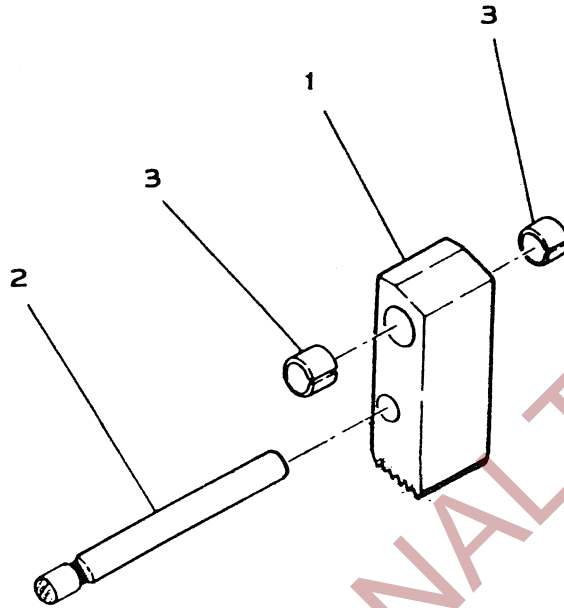


REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-6101	TENSION ARM	1	
2	SS5-1-6102	TENSION JAW SHAFT	1	
3	SS5-1-6103	TENSION ARM SPRING HOOK 1-TYPE	1	
4	SS5-1-6104	TENSION JAW SPRING	1	
5	S631-CF2212	CAM FOLLOWER, KR22XLL	1	
6	S511-SR0608(E)	STOP RING, E-6	1	
E-1	S121-HS8010	HSS, M8×10	2	
E-2	S181-HN8001	HN, M8	1	
E-3	S321-W10825	SW, M10	1	

1-6-2

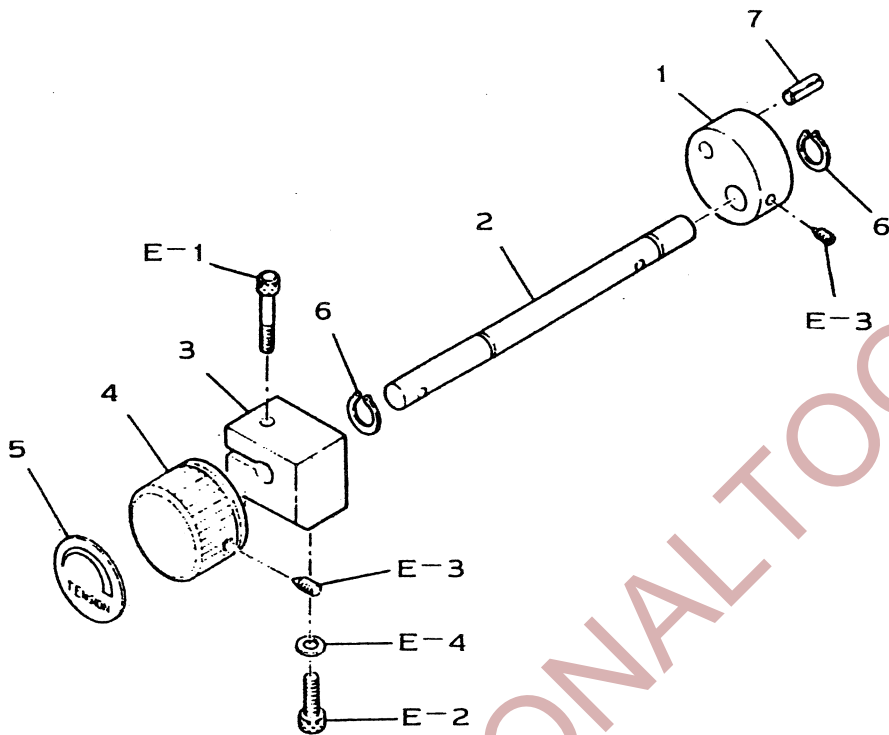
TENSION JAW SET

SS5-1-6200



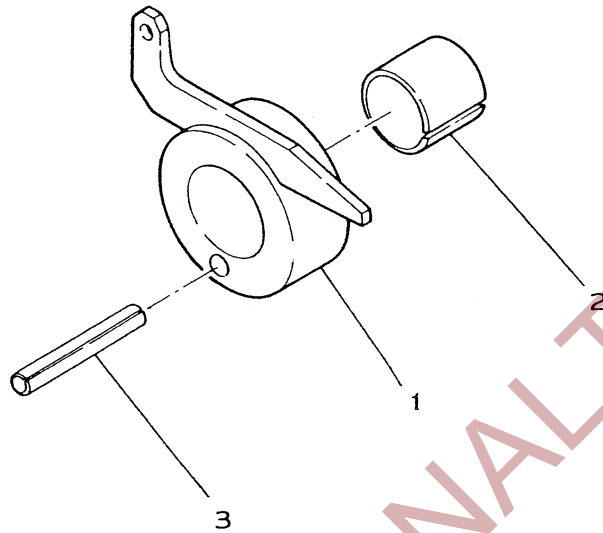
REF. NO.	PARTS NO.	DESCRIPTION	QTY	REMARKS
1	SS5-1-6201	TENSION JAW	1	
2	SS5-1-6202	TENSION TAW SPRING SHAFT	1	
3	S520-MB0808	METAL BUSH, MB0808	2	

1-6-3 TENSION ADJUST CAM ASS'Y SS5-1-6300



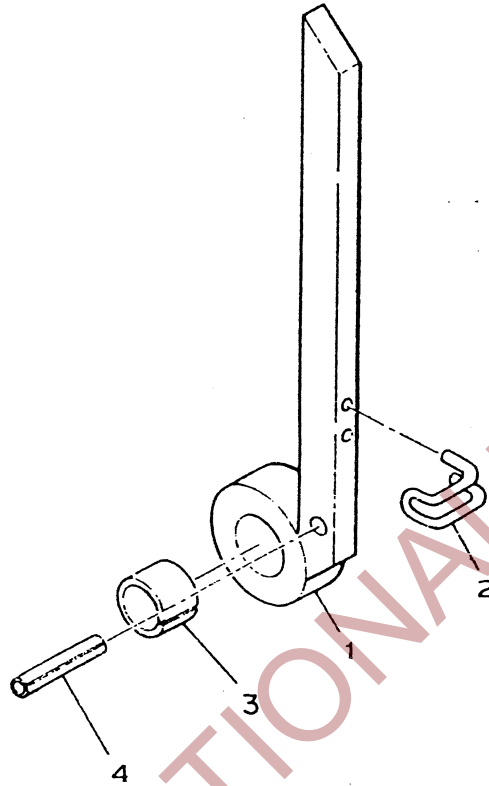
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-6301	TENSION ADJUST CAM	1	
2	SS5-1-6302	TENSION ADJUST CAM SHAFT	1	
3	SS5-1-6303	TENSION CAM SHAFT BEARING	1	
4	SS5-1-6304	TENSION ADJUST DIAL	1	
5	SS5-1-6305	TENSION SELECT PLATE	1	
6	S511-SR1210(S)	STOP RING, S-12	2	
7	S411-SP6030	SPRING PIN, 6φ×30	1	
E-1	S111-HB6025	HSB, M6×25	1	
E-2	S111-HB6015	HSB, M6×15	1	
E-3	S121-HS6015	HSS, M6×15	2	
E-4	P311-W61310	PW, M6	1	

1-6-4 TENSION ADJUSTER SET SS5-1-6400

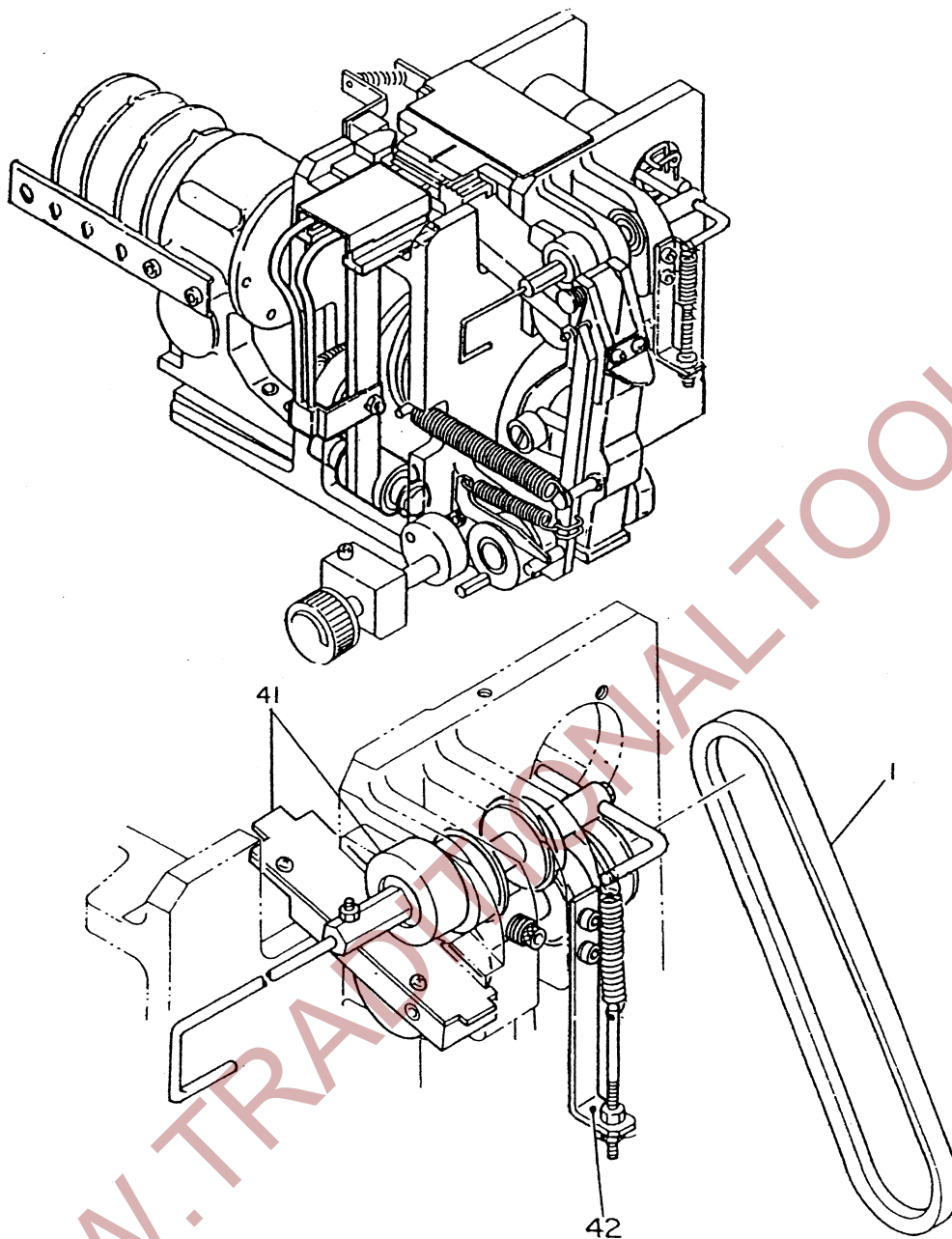


REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-6401	TENSION ADJUSTER	1	
2	S520-MB2015	METAL BUSH, MB2015	1	
3	S411-SP6045	SPRING PIN, 6φ×45	1	

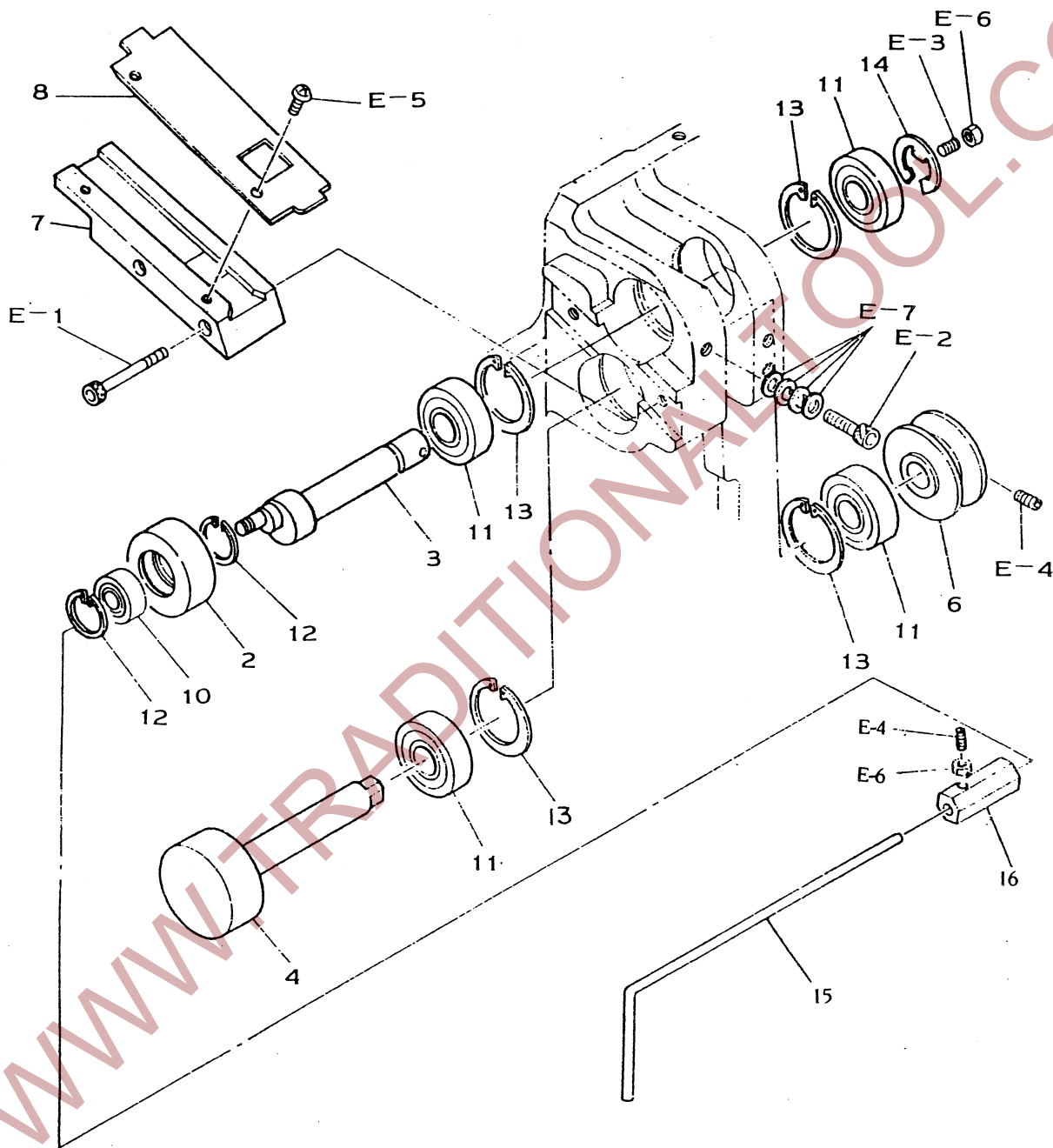
1-6-5 TENSION ADJUST ARM SET SS5-1-6500



REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-6501	TENSION ADJUST ARM	1	
2	SS5-1-6502	TENSION ADJUST ARM SPRING HOOK	1	
3	S520-MB2015	METAL BUSH, MB2015	1	
4	S411-SP6045	SPRING PIN, 6φ×45	1	

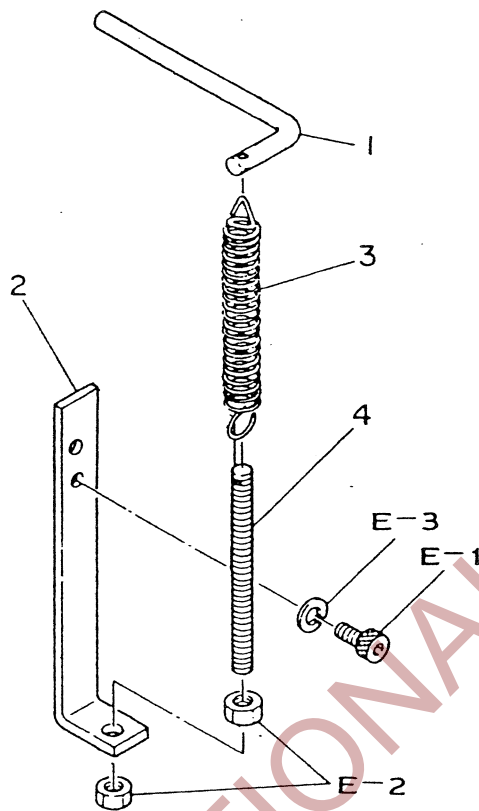


REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	S810-VB1523	V-BELT, M-23	1	
41	SS5-1-7100	FEED ASS'Y	1	SEE PAGE 29
42	SS5-1-7200	FEED UPPER ROLLER SPRING SET	1	SEE PAGE 30

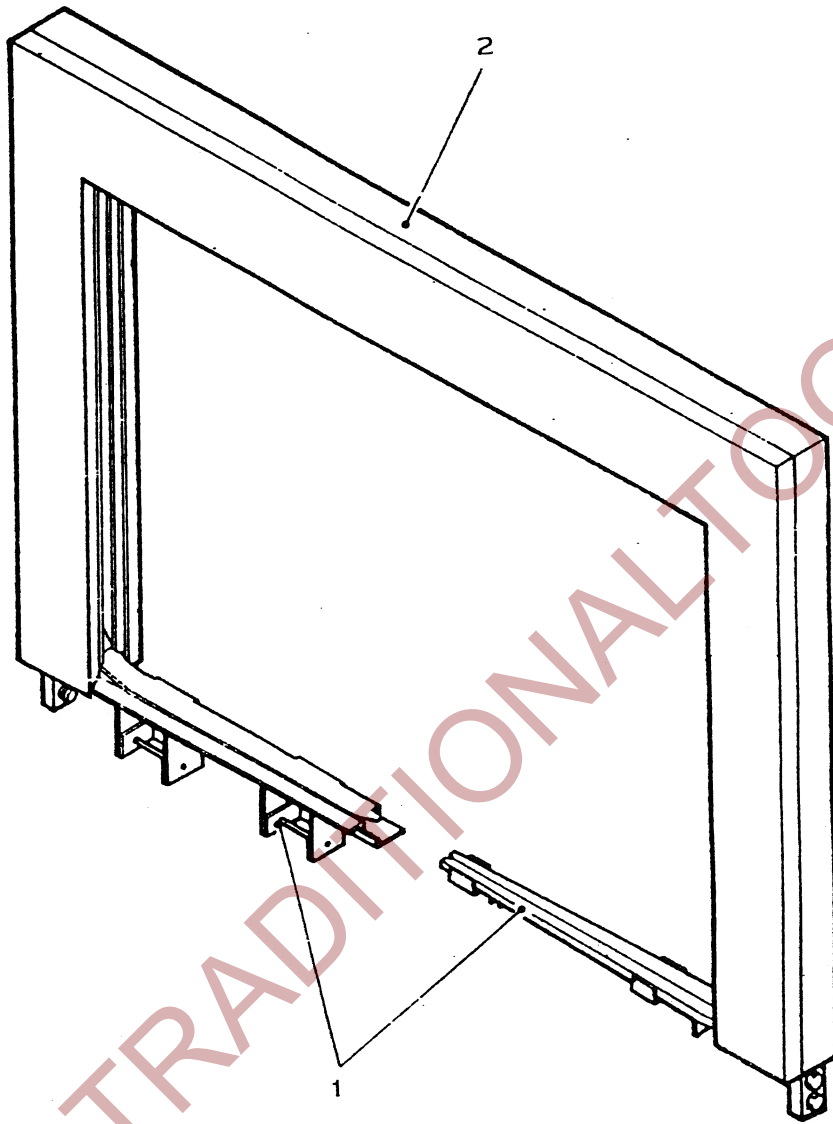


REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
2	SS5-1-7101	FEED UPPER ROLLER	1	
3	SS5-1-7102	FEED UPPER ROLLER SHAFT	1	
4	SS5-1-7103	FEED ROLLER	1	
6	SS5-1-7105	FEED ROLLER PULLEY	1	
7	SS5-1-7106	FEED SHOOTER	1	
8	SS5-1-7107	FEED SHOOTER COVER	1	
10	S611-BB0628	BALL BEARING, 628ZZ	1	
11	S611-BB6202	BALL BEARING, 6202ZZ	4	
12	S511-SR2412(H)	STOP RING, H-24	2	
13	S511-SR3516(H)	STOP RING, H-35	4	
14	S511-SR1210(H)	STOP RING, H-12	1	
15	SS5-1-7108	Lever	1	
16	SS5-1-7109	Lever Hoder	1	
E-1	S111-HB6045	HSB, M6×45	2	
E-2	S111-HB6015	HSB, M6×15	1	
E-3	S121-HS6015	HSS, M6×15	1	
E-4	S121-HS6010	HSS, M6×10	3	
E-5	S161-PM6010	PMS, M6×10	2	
E-6	S181-HN6001	HN, M6	2	
E-7	P311-W61310	PW, M6	4	

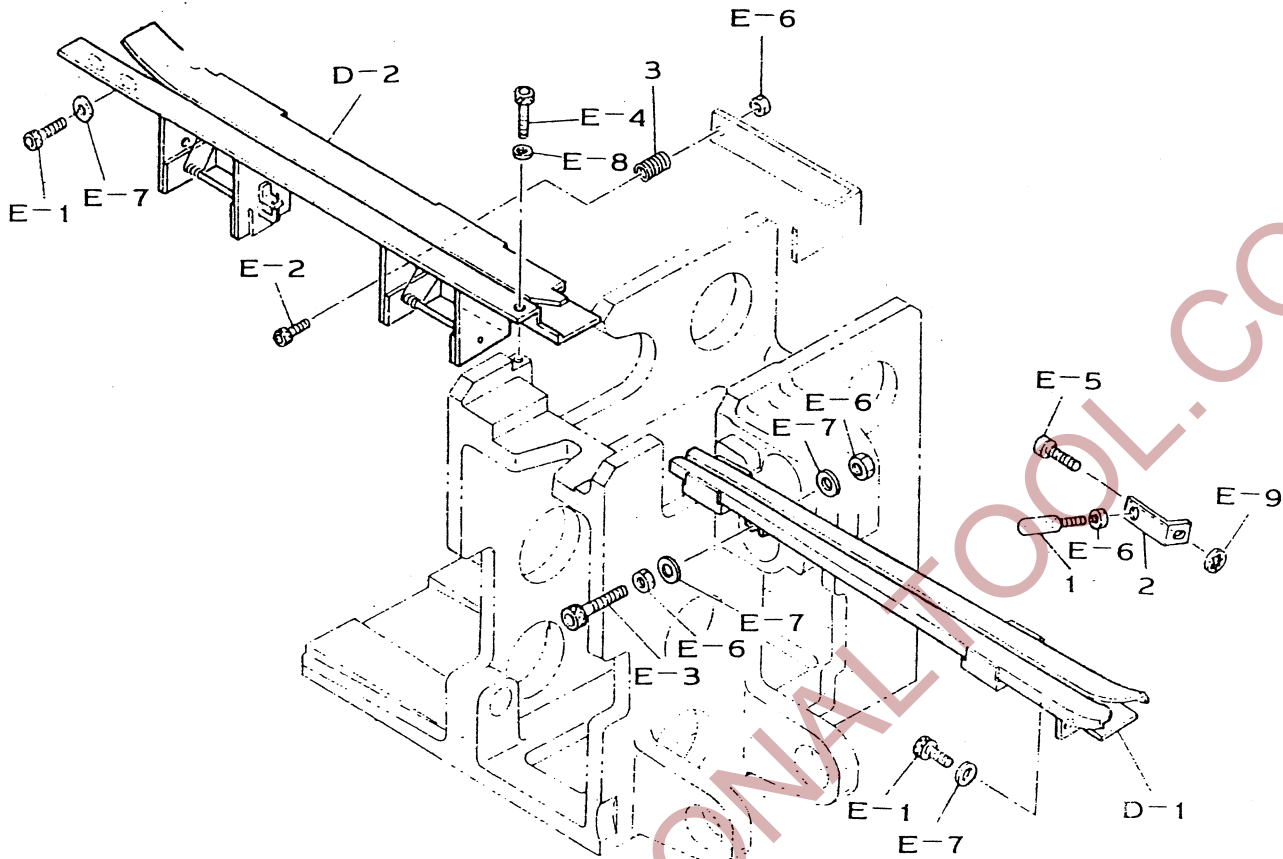
1-7-2 UPPER ADJUST WEIGHT SET SS5-1-7200



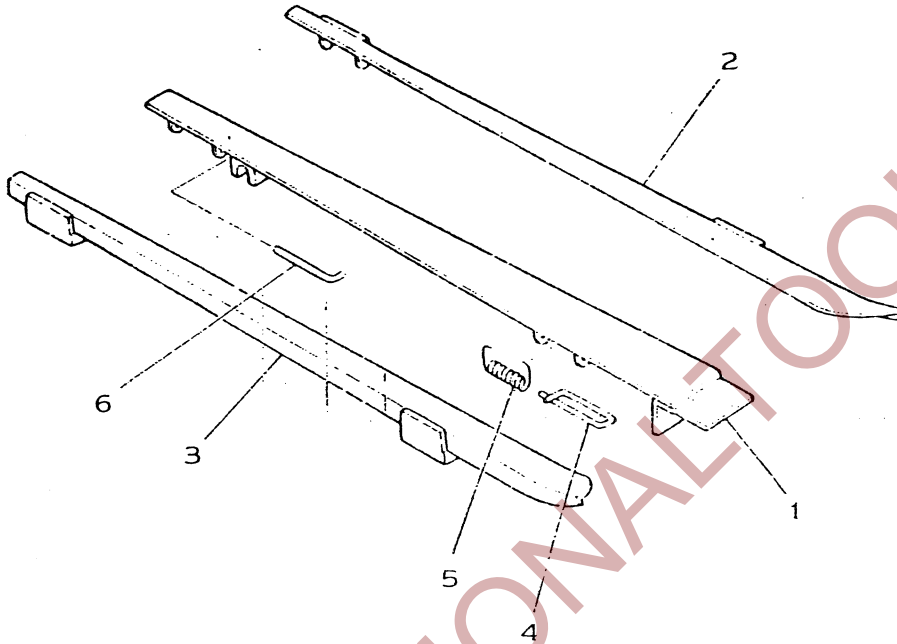
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-1-7201	UPPER SHAFT SPRING HOOK	1	
2	SS5-1-7202	SP ADJUSTER STAY	1	
3	SS5-1-7203	FEED UPPER ROLLER SPRING	1	
4	SS5-1-7204	FEED UPPER ROLLER SPRING ADJUSTER	1	
E-1	30P-01	HBS, M5 × 10	1	
E-2	30P-02	HN, M6		
E-3	30P-03	SW, M5		



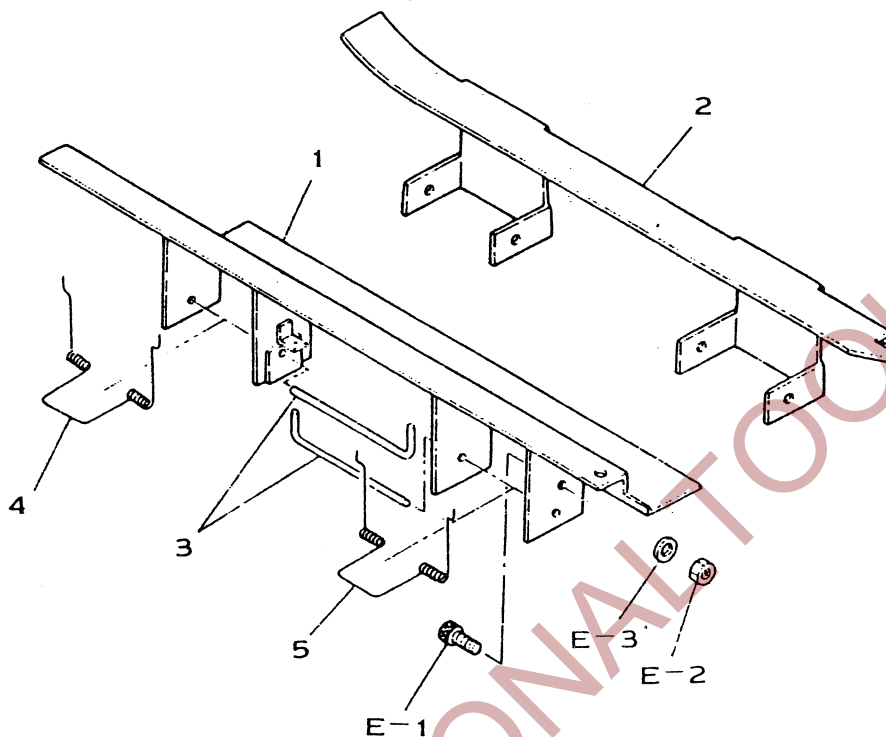
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-2-1000	BANDWAY GROUP	1	SEE PAGE 32
2	SS5-2-2000	ARCH GROUP	1	SEE PABE 35



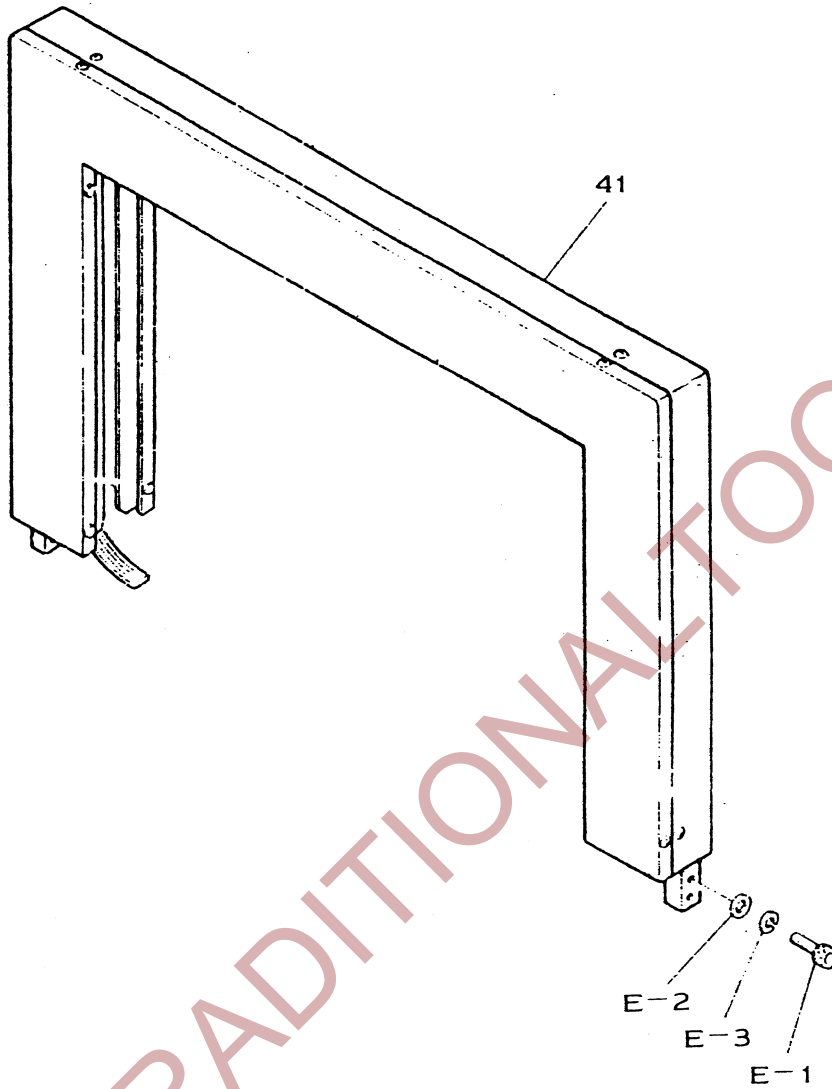
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-2-1001	FLAP CUSHION	2	
2	SS5-2-1002	FLAP CUSHION BRACKET	2	
3	SS5-2-1003	LH BANDWAY STOP SPRING	1	
D-1	SS5-2-1100	RH BANDWAY ASS'Y	1	SEE PAGE 33
D-2	SS5-2-1200	LH BANDWAY ASS'Y	1	SEE PAGE 34
E-1	S111-HB6010	HSB, M6x10	4	
E-2	S111-HB6015	HSB, M6x15	1	
E-3	S111-HB6050	HSB, M6x50	1	
E-4	S111-HB5010	HSB, M5x10	1	
E-5	S131-HB6015	HB, M6x15	2	
E-6	S181-HN6001	HN, M6	5	
E-7	P311-W61310	PW, M6	6	
E-8	P311-W51310	PW, M5	1	
E-9	T331-W61106	TW, M6	2	



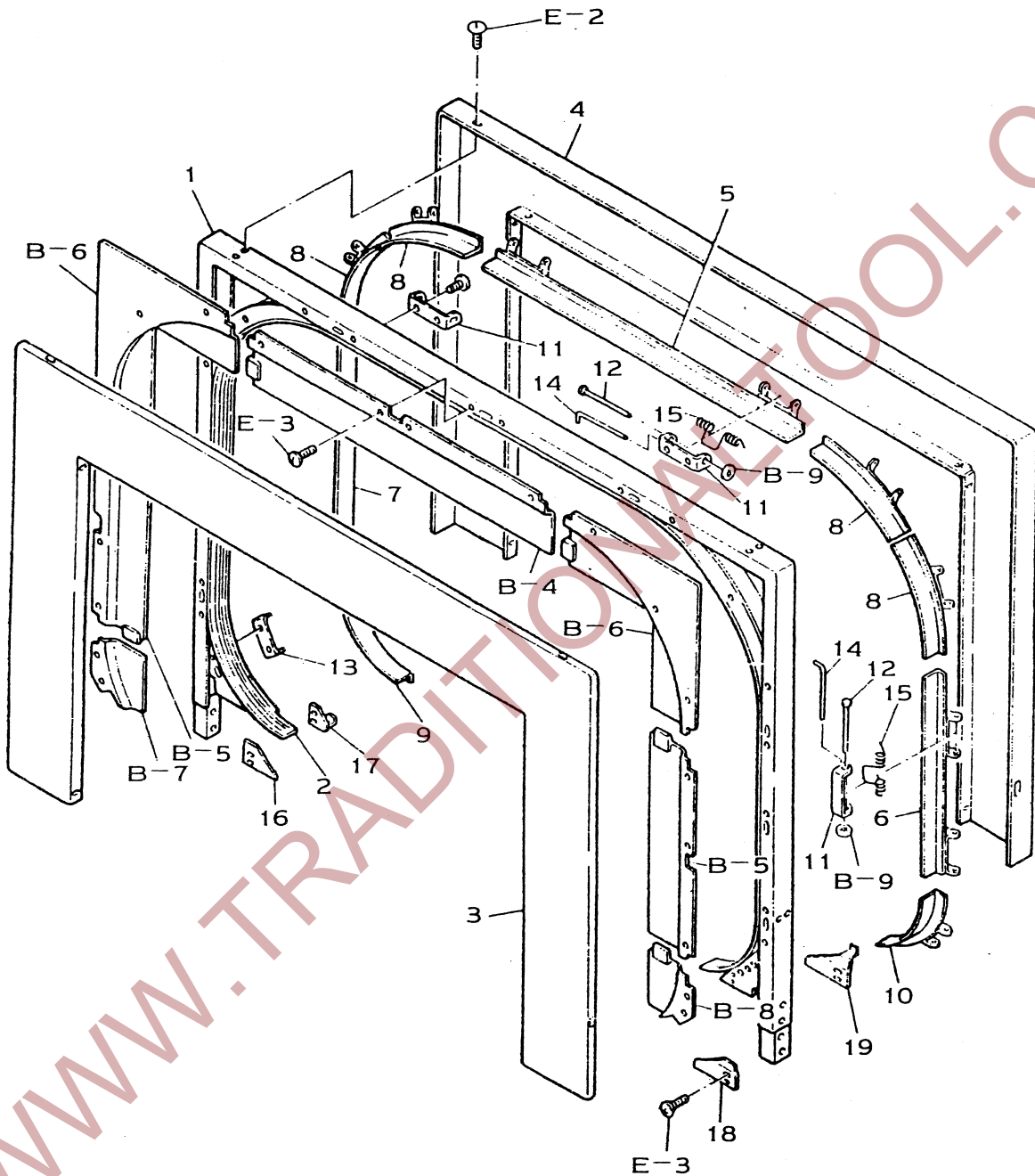
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-2-1101	RH BANDWAY	1	
2	SS5-2-1102	RH BANDWAY REAR FLAP	1	
3	SS5-2-1103	RH BANDWAY FRONT FLAP	1	
4	SS5-2-1104	RH BANDWAY FLAP PIN(REAR)	2	
5	SS5-2-1105	RH BANDWAY FLAP SPRING	2	
6	SS5-2-1106	RH BANDWAY FLAP PIN(FRONT)	2	



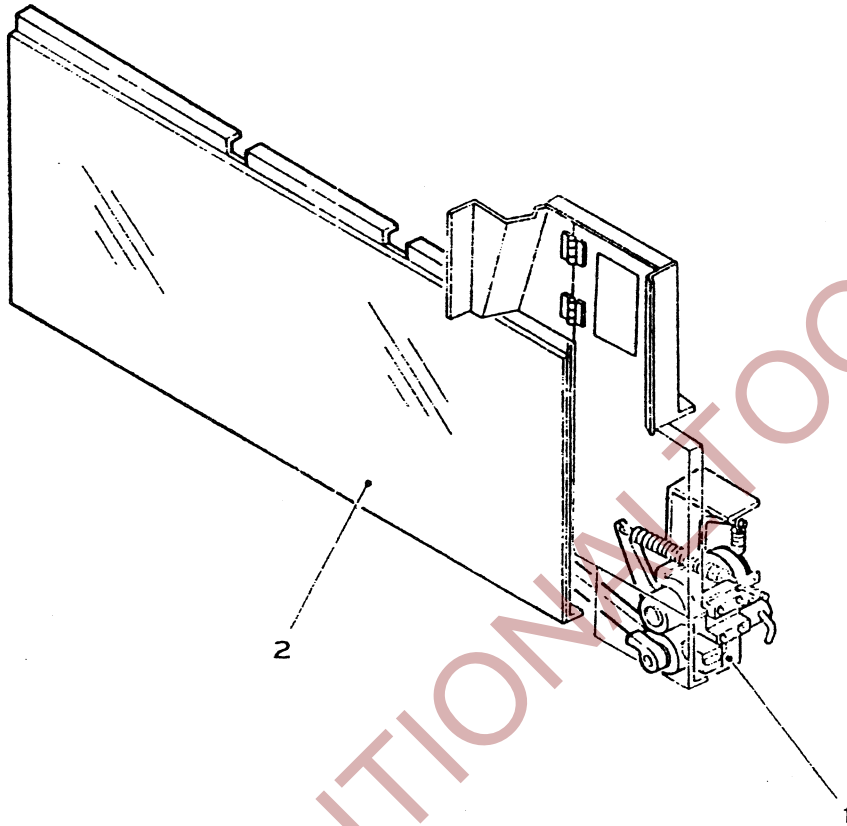
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-2-1201	LH BANDWAY	1	
2	SS5-2-1202	LH BANDWAY FLAP	1	
3	SS5-2-1203	LH BANDWAY FLAP PIN	2	
4	SS5-2-1204	LH BANDWAY FLAP SPRING	1	
5	SS5-2-1205	LH BANDWAY FLAP SPRING(W 650)	1	
E-1	S111-HB5008	HSB, M5X8	1	
E-2	S181-HN5001	HN, M5	1	
E-3	P311-W51208	PW, M5	1	



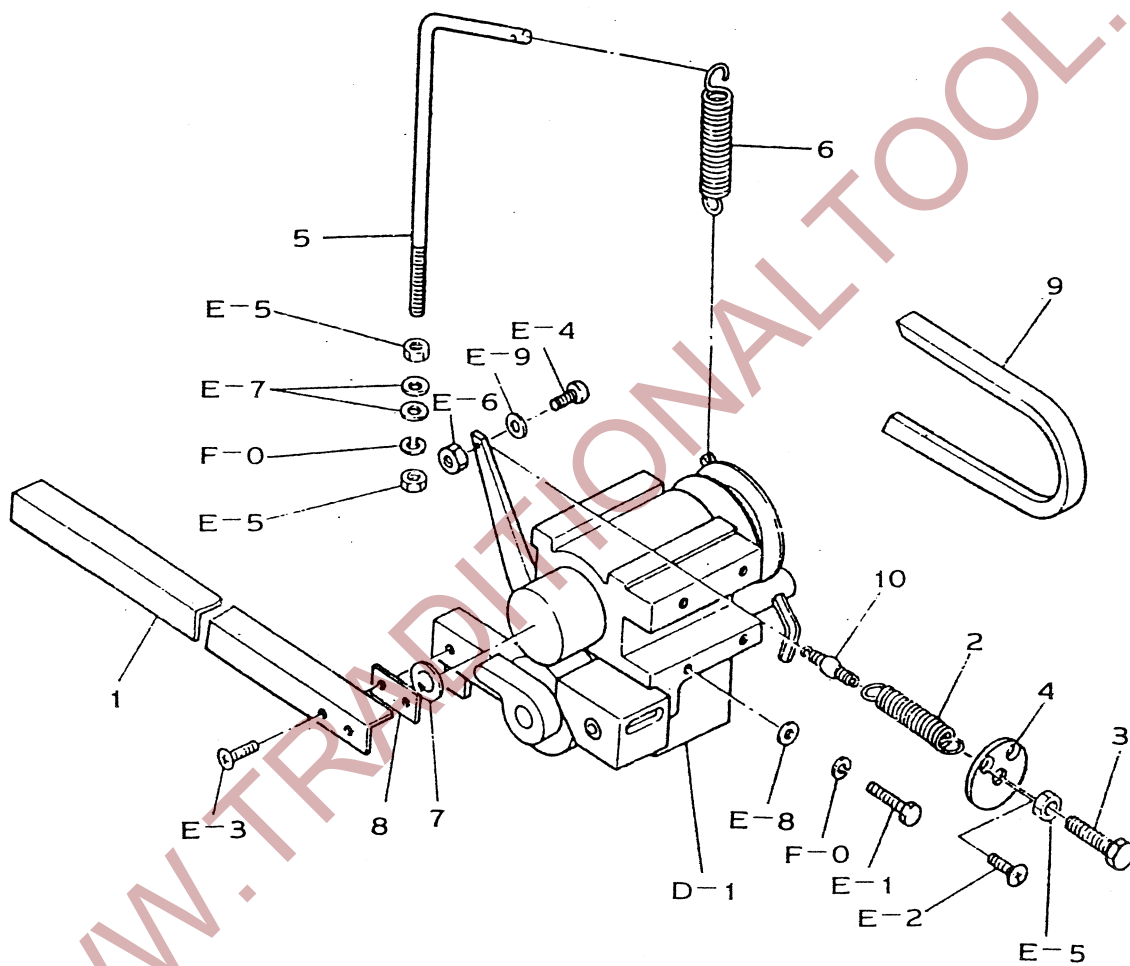
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
D-1	SS5-2-2100	ARCH ASS'Y	1	SEE PAGE 37
E-1	S111-HB8020	HSB. M8×20	4	
E-2	P311-W81816	PW. M8	4	
E-3	S321-W81520	SW. M8	4	



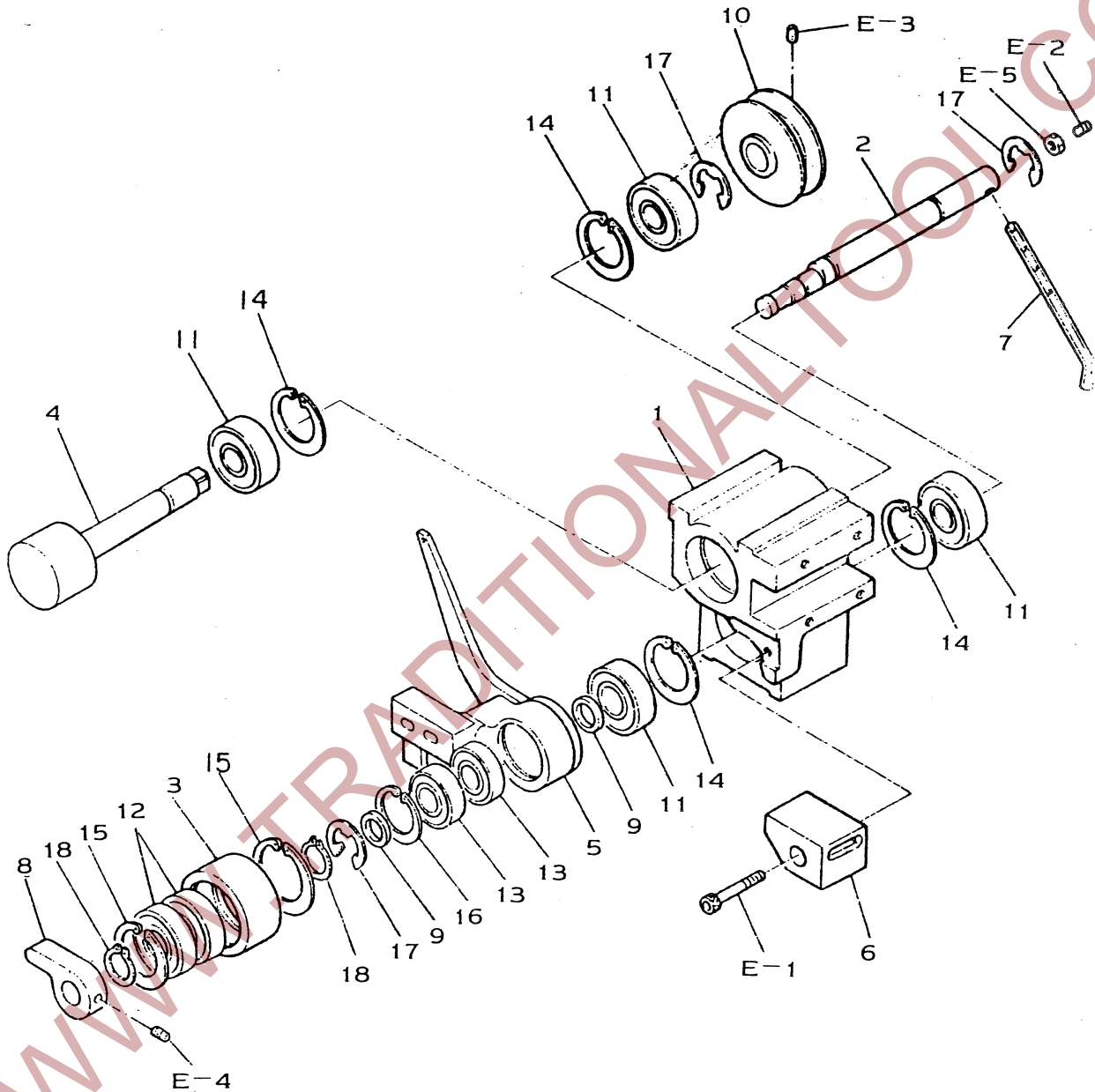
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-2-2101	ARCH FRAME(W850×600H)	1	
2	SS5-2-2102	ARCH BANDWAY(W850×600H)	1	
3	SS5-2-2103	ARCH COVER, FRONT(W850×600H)	1	
4	SS5-2-2104	ARCH COVER, REAR(W850×600H)	1	
5	SS5-2-2105	UPPER FLAP(W850)	1	
6	SS5-2-2106	RH SIDE FLAP(600H)	1	
7	SS5-2-2107	LH SIDE FLAP(600H)	1	
8	SS5-2-2108	CORNER FLAP, UPPER	4	
9	SS5-2-2109	CORNER FLAP, LOWER(LH)	1	
10	SS5-2-2110	CORNER FLAP, LOWER(RH)	1	
11	SS5-2-2111	FLAP HINGE(1)	11	
12	SS5-2-2112	K-TYPE FLAP HINGE SHAFT	12	
13	SS5-2-2113	FLAP HINGE(2)	1	
14	SS5-2-2114	FLAP HINGE SHAFT	11	
15	SS5-2-2115	ARCH FLAP SPRING	11	
16	SS5-2-2116	CORNER GUIDE, LH FRONT	1	
17	SS5-2-2117	CORNER GUIDE, LH REAR	1	
18	SS5-2-2118	CORNER GUIDE, RH FRONT	1	
19	SS5-2-2119	CORNER GUIDE, RH REAR	1	
B-4	SS5-2-2121	BACK GUIDE PLATE, UPPER(W850)	1	
B-5	SS5-2-2122	BACK GUIDE PLATE, SIDE(H600)	2	
B-6	SS5-2-2123	BACK GUIDE PLATE, CORNER UPPER	2	
B-7	SS5-2-2124	BACK GUIDE PLATE, LH LOWER	1	
B-8	SS5-2-2125	BACK GUIDE PLATE, RH LOWER	1	
B-9	S511-PN0400	PN, 4φ	12	
E-2	S151-TM5010	TMS, M5×10	8	
E-3	S151-TM4008	TMS, M4×8	68	



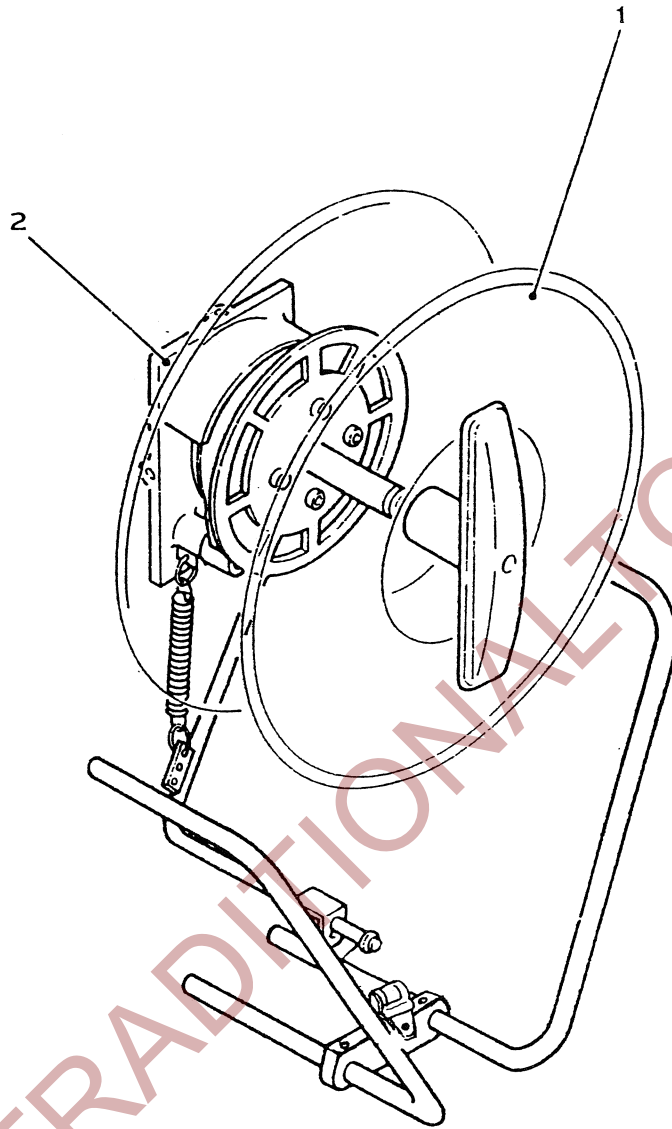
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-3-1000	POOL GROUP	1	SEE PAGE 40
2	SS5-3-2000	POOL BOX GROUP	1	



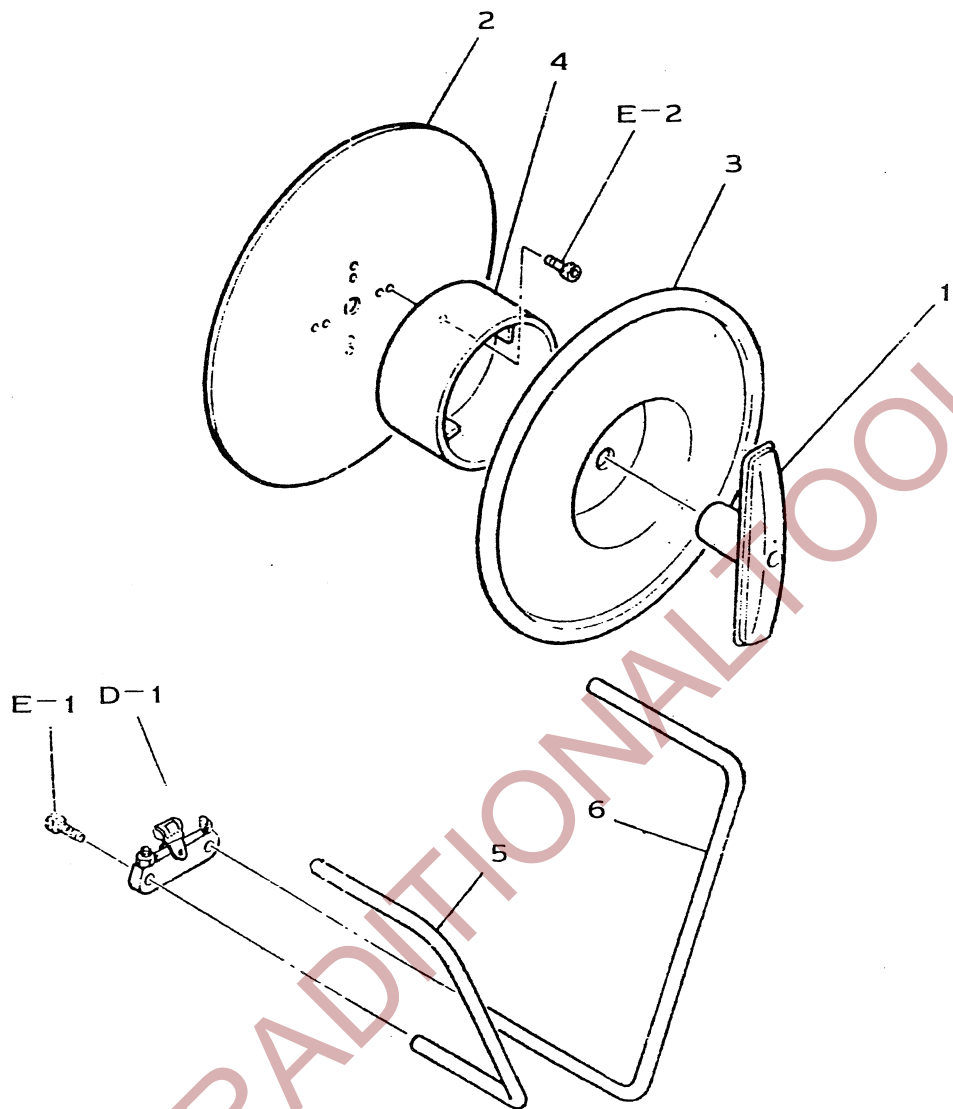
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-3-1001	BALANCE BAR	1	
2	SS5-3-1002	POOL BALANCE SPRING	1	
3	SS5-3-1003	POOL ADJUSTER PIN	1	
4	SS5-3-1004	STOPPER PLATE	1	
5	SS5-3-1005	POOL SPRING ADJUSTER	1	
6	SS5-3-1006	POOL TENSION SPRING	1	
7	SS5-3-1007	LABEL(DIRECTION)	1	
8	SS5-3-1008	BALANCE BAR SPACER	1	
9	S810-VB1527	V-BELT. M-27	1	
10	S890-TS0002	TWIST STOPPER	1	
D-1	SS5-3-1100	POOL ASS'Y	1	SEE PAGE 41
E-1	S131-HB6020	HB, M6×20	4	
E-2	S141-FM4010	FMS, M4×10	2	
E-3	S151-TM6010	TMS, M6×10	2	
E-4	S161-PM3010	PMS, M3×10	1	
E-5	S181-HN8001	HN, M8	3	
E-6	P311-W81816	PW, M8	2	
E-7	P311-W61310	PW, M6	4	
E-8	P311-W30805	PW, M3	1	
E-9	S321-W81520	SW, M8	2	
E-0	S321-W61215	SW, M6	4	



REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-3-1101	POOL BEARING CASE	1	
2	SS5-3-1102	POOL LOWER SHAFT	1	
3	SS5-3-1103	POOL LOWER ROLLER	1	
4	SS5-3-1104	POOL MAIN ROLLER & SHAFT	1	
5	SS5-3-1105	POOL BALANCE BAR HOLDER	1	
6	SS5-3-1106	POOL FEED SHOOTER	1	
7	SS5-3-1107	POOL LOWER SHAFT SPRING HOOK	1	
8	SS5-3-1108	KNOB	1	
9	SS5-3-1109	BEARING COVER	2	
10	SS5-1-7105	FEED ROLLER PULLEY	1	
11	S611-BB6202	BALL BEARING, 6202ZZ	4	
12	S611-BB6201	BALL BEARING, 6201ZZ	1	
13	S611-BB6902	DALL BEARING, 6902ZZ	2	
14	S511-SR3516(H)	STOP RING, H-35	4	
15	S511-SR3212(H)	STOP RING, H-32	2	
16	S511-SR2812(H)	STOP RING, H-28	1	
17	S511-SR1210(E)	STOP RING, E-12	3	
18	S511-SR1210(S)	STOP RING, S-12	1	
E-1	S111-HB6035	HSB, M6×35	1	
E-2	S121-HS6015	HSS, M6×15	1	
E-3	S121-HS6010	HSS, M6×10	2	
E-4	S121-HS6006	HSS, M6×6	1	
E-5	S181-HN6001	HN, M6	1	

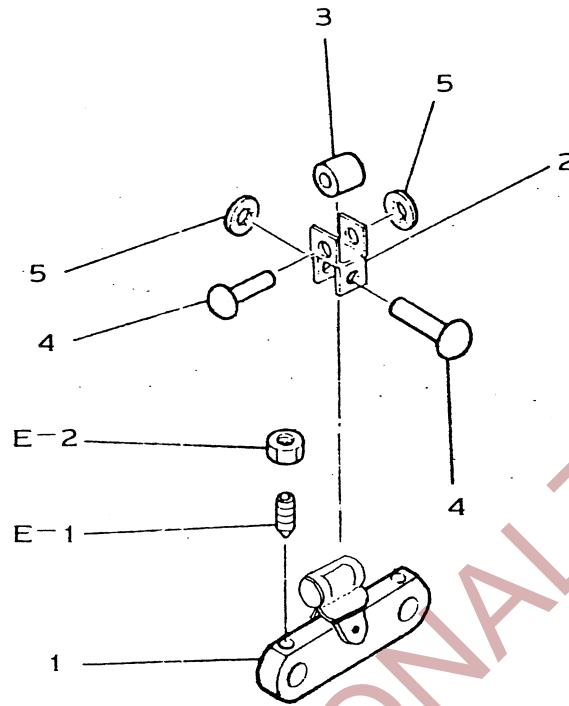


REF. NO.	PARTS NO.	DESCRIPTION	Q' TY	REMARKS
1	SS5-4-1000	REEL GROUP	1	SEE PAGE 44
2	SS5-4-2000	REEL CONTROL GROUP	1	SEE PAGE 47

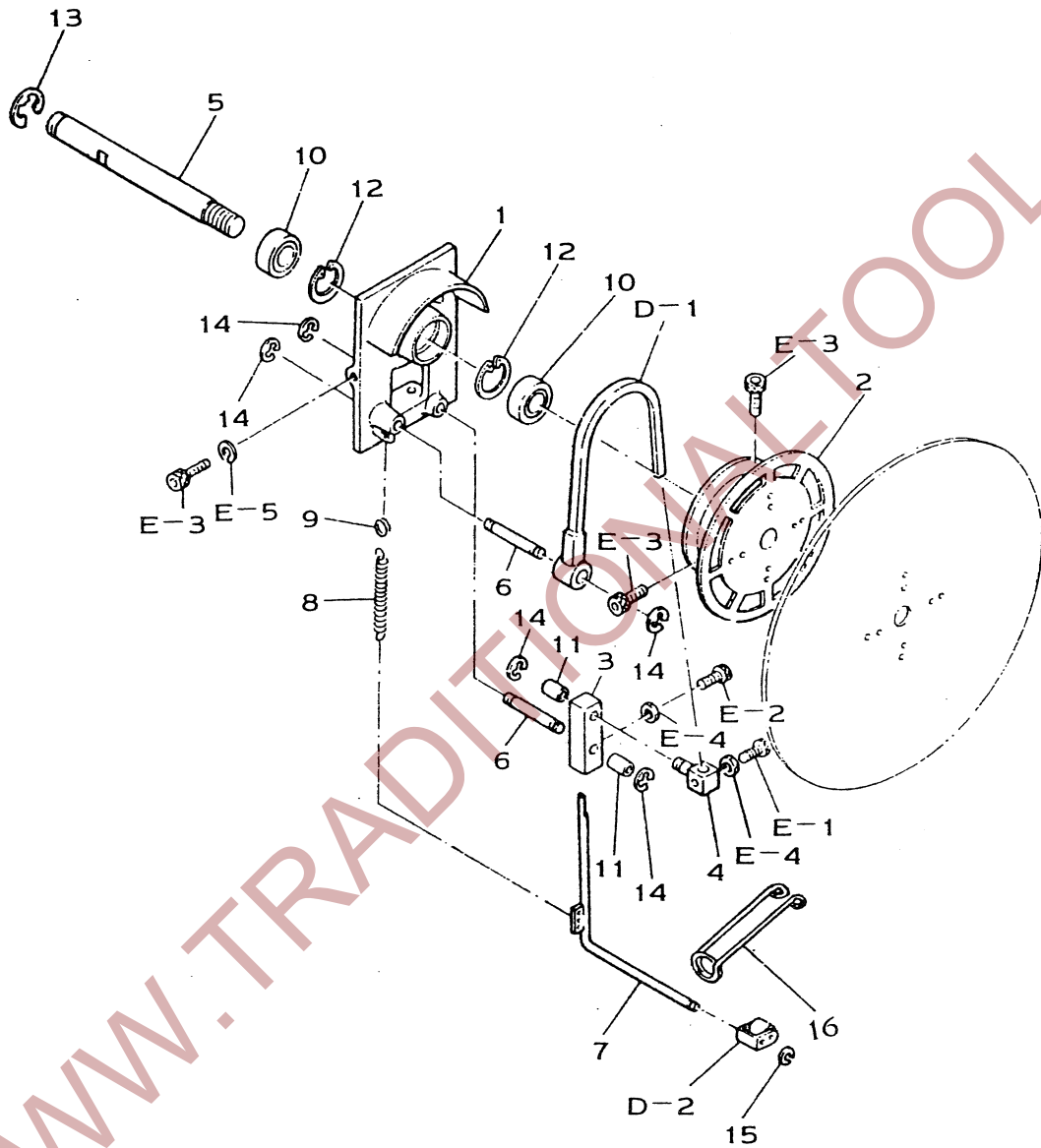


REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-4-1001	REEL NUT HANDLE	1	
2	SS5-4-1002	REEL IN CIRCULAR	1	
3	SS5-4-1003	REEL OUT CIRCULAR	1	
4	SS5-4-1004	REEL CENTER DRUM	1	
5	SS5-4-1005	REEL GUARD(FRONT)	1	
6	SS5-4-1006	REEL GUARD(REAR)	1	
D-1	SS5-4-1100	FREE ANGLE BRACKET HOLDER ASS'Y	1	SEE PAGE 45
E-1	S111-HB1420	HSB. M14×20	2	
E-2	S111-HB6015	HSB. M6×15	2	

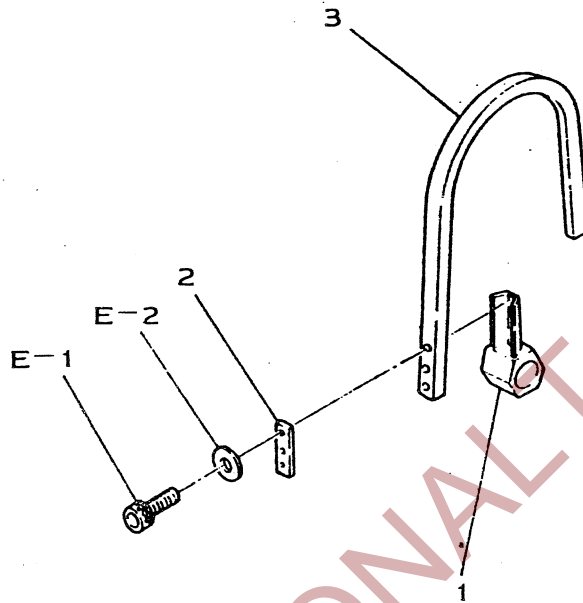
FREE ANGLE BRACKET HOLDER ASS'Y



REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-4-1101	FREE ANGLE BRACKET HOLDER	1	
2	SS5-4-1102	FREE ANGLE ROLLER BRACKET	1	
3	SS5-4-1103	BAND GUIDE ROLLER	1	
4	S421-RT6030	RIVET, 6φ×30	2	
5	S511-PN0600	PN. 6φ	2	
E-1	S121-HS6015	HSS, M6×15	2	
E-2	S181-HN6001	HN, M6	2	

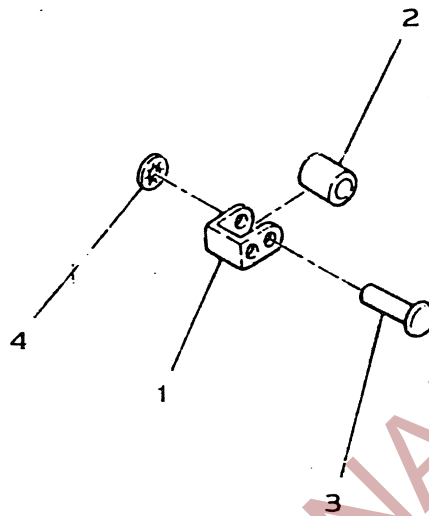


REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-4-2001	REEL UNIT BASE	1	
2	SS5-4-2002	REEL BRAKE PULLEY	1	
3	SS5-4-2003	BRAKE TENSION HOLDER	1	
4	SS5-4-2004	BRAKE BELT TIGHTENER	1	
5	SS5-4-2005	REEL SHAFT	1	
6	SS5-4-2006	HOLDER SHAFT	2	
7	SS5-4-2007	REEL BRAKE ARM	1	
8	SS5-4-2008	BRAKE TENSION ARM SPRING	1	
9	SS5-4-2009	BRAKE TENSION SPRING RING	1	
10	S611-BB6205	BALL BEARING, 6205ZZ	2	
11	S520-MB1525	METAL BUSH, MB1525	2	
12	S511-SR5220(H)	STOP RING, H-52	2	
13	S511-SR1916(E)	STOP RING, E-19	1	
14	S511-SR1210(E)	STOP RING, E-12	5	
15	S511-SR0808(C)	STOP RING, C-8	1	
16		BAND REGULATOR	1	
D-1	SS5-4-2100	BRAKE BELT ASS'Y	1	SEE PAGE 48
D-1	SS5-4-2200	FREE SLIDE ROLLER SET	1	SEE PAGE 49
E-1	S111-HB6020	HSB, M6×25	1	
E-2	S111-HB6020	HSB, M6×20	2	
E-3	S111-HB6015	HSB, M6×15	5	
E-4	S181-HN6001	HN, M6	2	
E-5	S321-W61215	SW, M6	3	

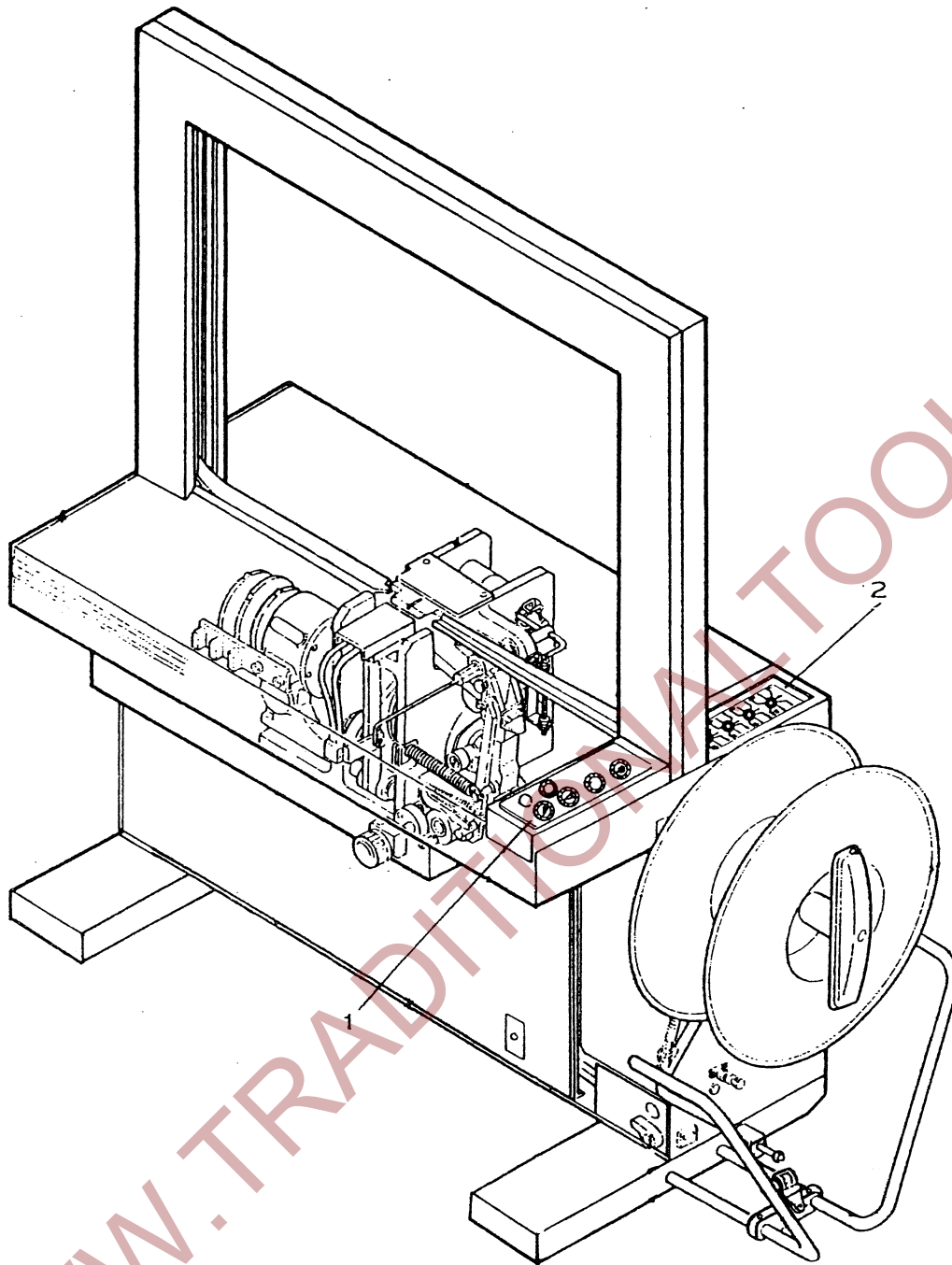


REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-4-2101	BRAKE BELT HOLDER	1	
2	SS5-4-2102	BELT HOLDER PLATE	1	
3	SS5-4-2103	BRAKE V-BELT	1	
E-1	S112-HB4020(S)	HSB, M4×20(SUS)	3	
E-2	S321-W40810	SW, M4	3	

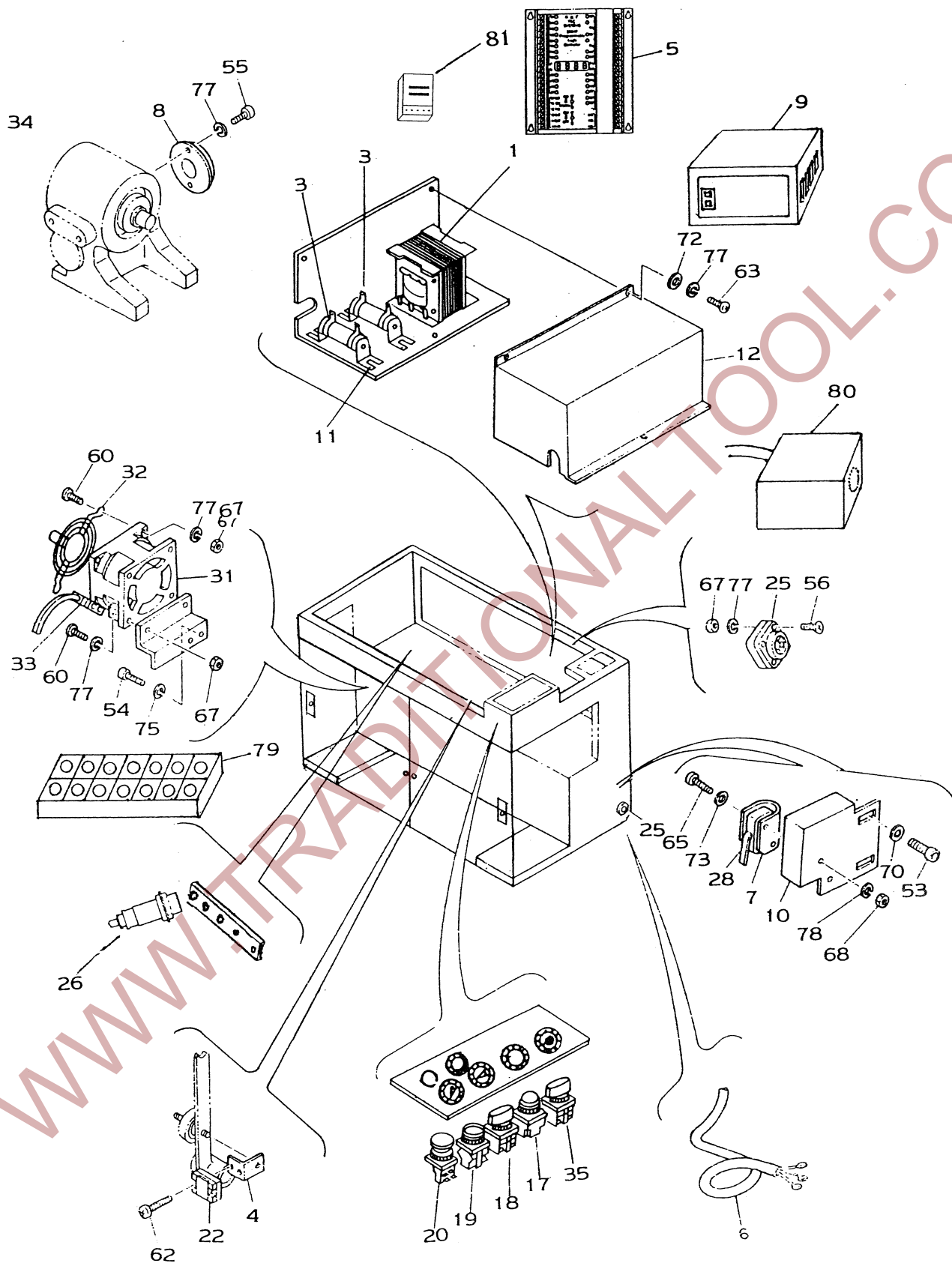
4-2-2 FREE SLIDE ROLLER SET SS5-4-2200



REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-4-2201	FREE SRIDE ROLLER BRACKET	1	
2	SS5-4-1103	BAND GUIDE ROLLER	1	
3	S421-RT6030	RIVET, 6φ×30	1	
4	S511-RN0600	PN, 6φ	1	

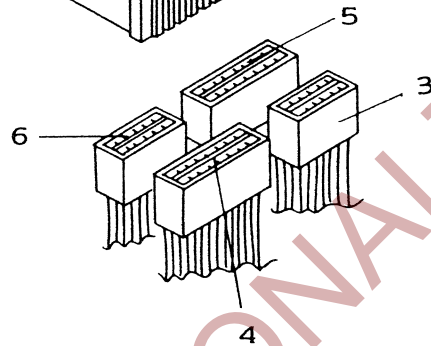
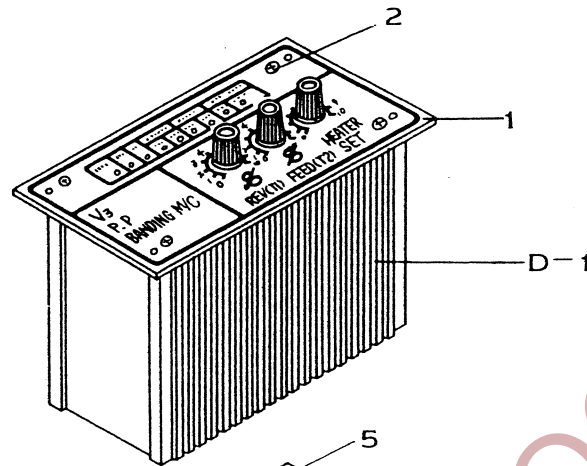


REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-5-1000	STRAP CHECK	1	SEE PAGE 52
2	SS5-5-2000	TIMER CONTROL	1	SEE PAGE 54



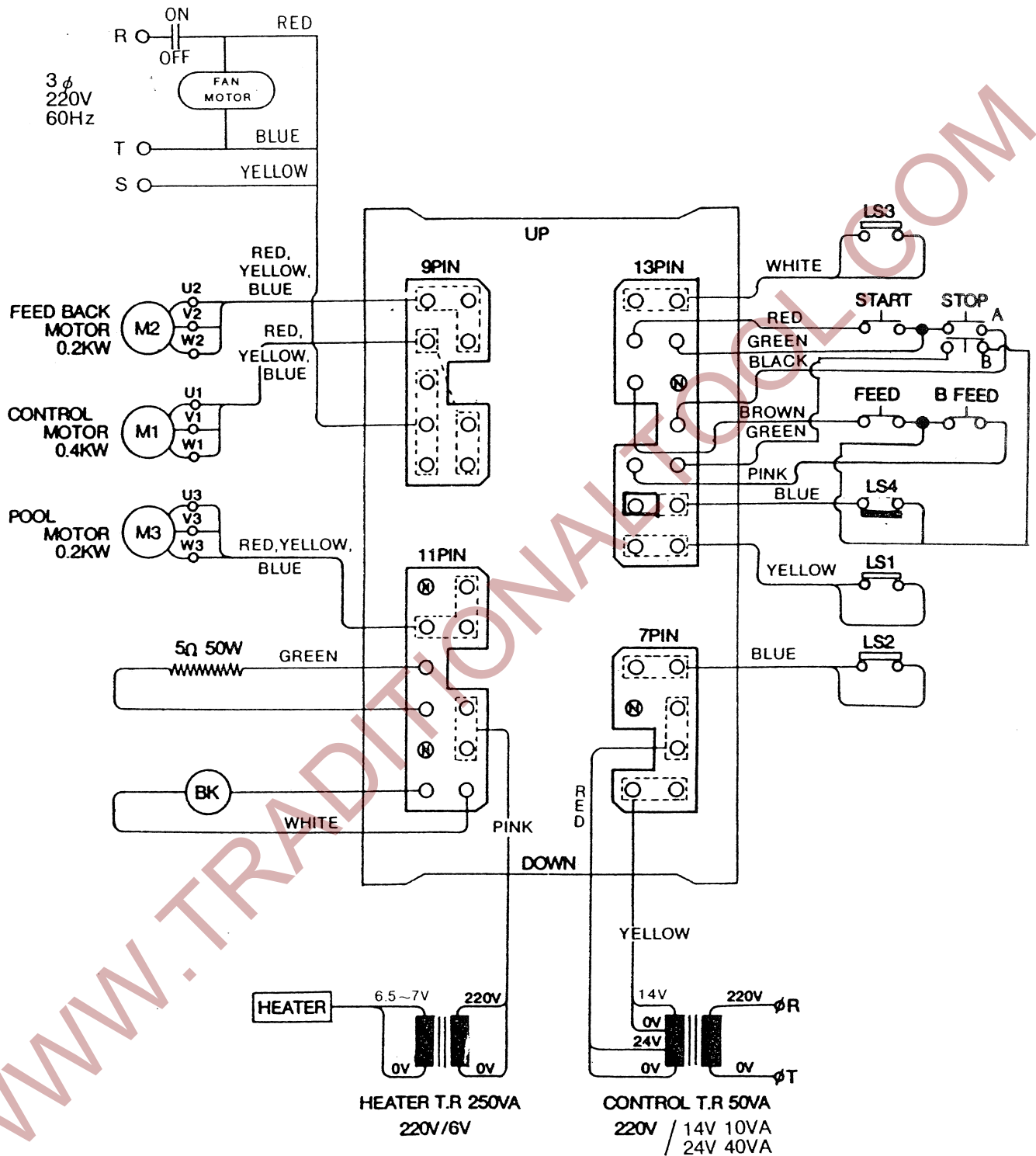
REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
1	SS5-5-1001	HEATER TRANSFORMER	1	
2	SS5-5-1002	RESISTOR	1	
3	SS5-5-1003	RESISTOR	1	
4	SS5-5-1004	HEATER TERMINAL BRACKET	1	
5	SS5-5-100	PLC SET	1	
6	SS5-5-1005	CAP TIRE	1	
7	SS5-5-1006	INSULATING SHEET	1	
8	SS5-5-1007	MAGNET BRAKE	1	
9	SS5-5-1002	PLC BOX	1	
10	SS5-5-1008	LIMIT SWITCH BASE	1	
11	SS5-5-1009	TRANSFORMER FIXING PLATE	1	
12	SS5-5-1010	TRANSFORMER COVER	1	
16	BOO-5-1010	SMOKE FAN BRACKET	1	
17	S710-PL0001	PILOT LAMP	1	
18	S710-SS0002	SELECTOR SWITCH(FEED/REVERSE)	1	
19	S710-SS0003	STOP SWITCH	1	
20	S710-ST0004	START SWITCH	1	
22	S720-HT0010	HEATER TERMINAL(2P)	1	
24	S720-CC0011	CORD CONNECTOR(AC-4)	4	
25	S720-FC0012	FOOT SWITCH CONSENT	1	
26	S730-LS0001	APPROXIMATELY SWITCH (LSI-3)	4	
28	S730-LS0003	LIMIT SWITCH(LS4)	1	
31	S750-SF0001	SMOKE FAN	1	
32	S750-SF0002	FAN GUARD	1	
33	S750-SF0003	FAN CORD	1	
34	S760-MT0001	MOTOR, M1, M2, M3, (200V, 200W)	3	
35	S710-OF0001	ON/OFF SWITCH	1	
51	S111-HB3020	HSB, M8×20	3	
52	S111-HB6040	HSB, M6×40	4	
53	S111-HB6015	HSB, M6×1.5	2	
54	S111-HB6010	HSB, M6×10	2	
55	S111-HB4020	HSB, M4×20	4	
56	S111-FM4015	FMS, M4×15	2	
58	S131-HB6020	HB, M6×20	8	
60	S151-TM4010	TMS, M4×10	6	
62	S161-PM4015	PMS, M4×15	2	
63	S161-PM4010	PMS, M4×10	3	
65	S161-PM3015	PMS, M3×15	2	
67	S181-HN4001	HN, M4	8	

REF. NO.	PARTS NO.	DESCRIPTION	Q'TY	REMARKS
70	P311-W61310	PW, M6	2	
72	P311-W41008	PW, M4	7	
75	S321-W61215	SW, M6	14	
77	S321-W40810	SW, M4	17	
78	S321-W30607	SW, M3	2	
79	SS5-00	S, 10P	1	
80	SS5-S/W 00	LS6	1	
81	Power supply DC 24		1	



REF. NO.	PARTS NO.	DESCRIPTION	QTY	REMARKS
1	SS5-5-2001	OPERATION PANEL	1	
2	S151-TM4012	TMS, M4X12	4	
3	S740-CN0001	CONNECTOR CN1(9P)	1	
4	S740-CN0002	CONNECTOR CN2(11P)	1	
5	S740-CN0003	CONNECTOR CN3(13P)	1	
6	S740-CN0004	CONNECTOR CN4(7P)	1	
D-1	SS5-5-2100	CONTROL BOX ASS'Y	1	

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