

LOADING INSTRUCTIONS

The DO-3D, the DF-10D, and the DD-1A dispensers are designed to accept coils of Contrax, Tenax, and Dymax strap, 7/16" and 1/2" in width. The face of each coil of Contrax and Tenax is protected with a corrugated belly-band and wrapped in plastic shrink film. The inner circle of perforated film should be removed before installing the coil on a dispenser. Each coil of Dymax is protected from the environment by a plastic bag and packaged in a sealed carton. The wraps of Dymax are secured with three equally spaced ties.

DO-3D DISPENSER

To load a coil of strap in the DO-3D dispenser, follow the steps below:

1. The DO-3D dispenser is designed to attach to a suspension bracket and mount in an overhead location. Signode offers suspension brackets; CB9 (002816), CB-X (available on special order only), and the WB (002817). Contact your Signode Representative for assistance in choosing the correct bracket for your application.

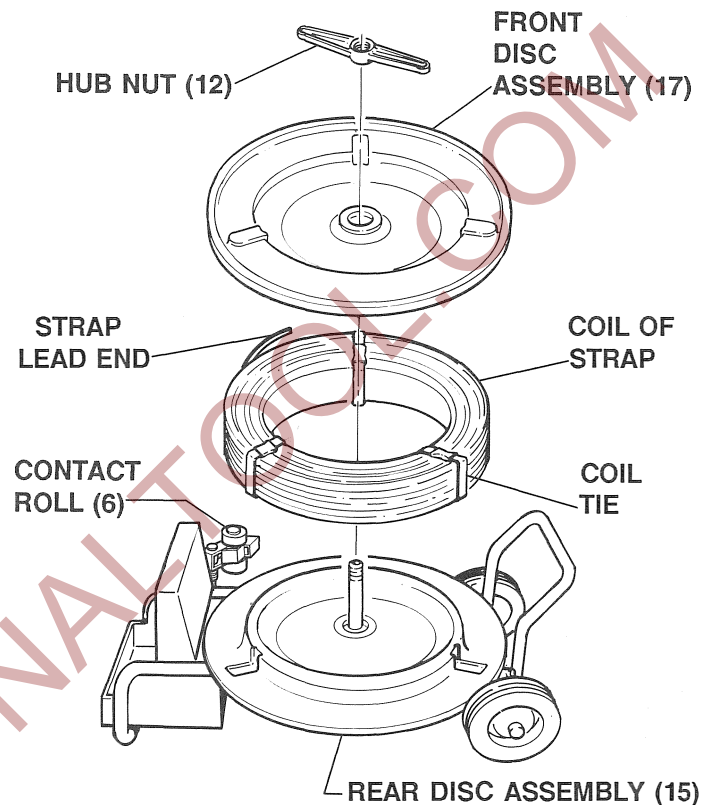
! WARNING

Use care whenever lowering or raising the DO-3D dispenser. The dispenser is heavy. Use proper lifting techniques to avoid personal injury.

2. Carefully lower the DO-3D and place it flat upon a firm surface, hub nut (12) up.
3. Turn the hub nut counterclockwise and remove it from the dispenser.
4. Remove the paper core and any plastic shrink film residue.

! WARNING

Coils of plastic strap are heavy. Use proper lifting techniques to avoid personal injury.



Note: DF-10D shown. Loading procedure also applies to the DO-3D and DD-1A Dispensers.

FIGURE 1. STRAP LOADING

5. Position the coil of strap so that the lead end of the strap points to the right. Pay-off rotation will be in the clockwise direction.
6. Mount the coil on the rear disc assembly (15). If installing a coil of Dymax, turn the coil so that the retaining ties are above the three indentations. This will facilitate tie removal.
7. Reinstall the front disc assembly (17), orient the indentations above the retaining ties and snug the hub nut (12).
8. Pull the plastic film from the coil, remove the corrugated belly-band and peel off the tape that secures the lead end. If loading a coil of Dymax, cut and remove the retaining ties.

LOADING INSTRUCTIONS Continued

WARNING

Securely tighten the hub nut. Failure to do so may result in personal injury.

9. Make sure the outer contact roll (6) is sitting on the outer rim of the front disc assembly (17).
10. Thread the lead end of the strap through the strap troller, as shown in Figure 2.
11. The dispenser, with a new coil of strap, must be lifted and attached to the suspension bracket.

DF-10D AND DD-1A DISPENSERS

To load a coil of plastic strap in the DF-10D or the DD-1A dispenser, refer to Figure 1 and follow the steps below:

1. Carefully lay the dispenser on its back and remove the hub nut (12) by turning it counterclockwise. Remove the front disc assembly (17).
2. Remove the paper core and any plastic shrink film residue.

WARNING

Coils of plastic strap are heavy. Use proper lifting techniques to avoid personal injury.

3. Position the coil of strap so that the lead end of the strap points towards the right. Pay-off rotation will be in the clockwise direction.
4. Place the coil of strap on the rear disc assembly (15). If installing a coil of Dymax, turn the coil so that the retaining ties are above the three indentations. This will facilitate tie removal.
5. Reinstall the front disc assembly (17), orient the indentations above the retaining ties, and snug the hub nut (12).

6. Pull the plastic film from the coil, remove the corrugated belly-band and remove the tape that secures the lead end. If loading a coil of Dymax, cut and remove the retaining ties.

WARNING

Securely tighten the hub nut. Failure to do so may result in personal injury.

7. Make sure the outer contact roll (6) is sitting on the outer rim of the front disc assembly (17).
8. Thread the lead end of the strap through the strap troller, as shown, and raise the dispenser upright.

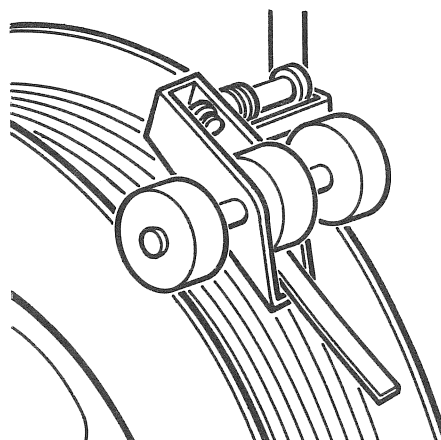


FIGURE 2. STRAP TROLLER