MIP - 1120 STEEL STRAP SEALER
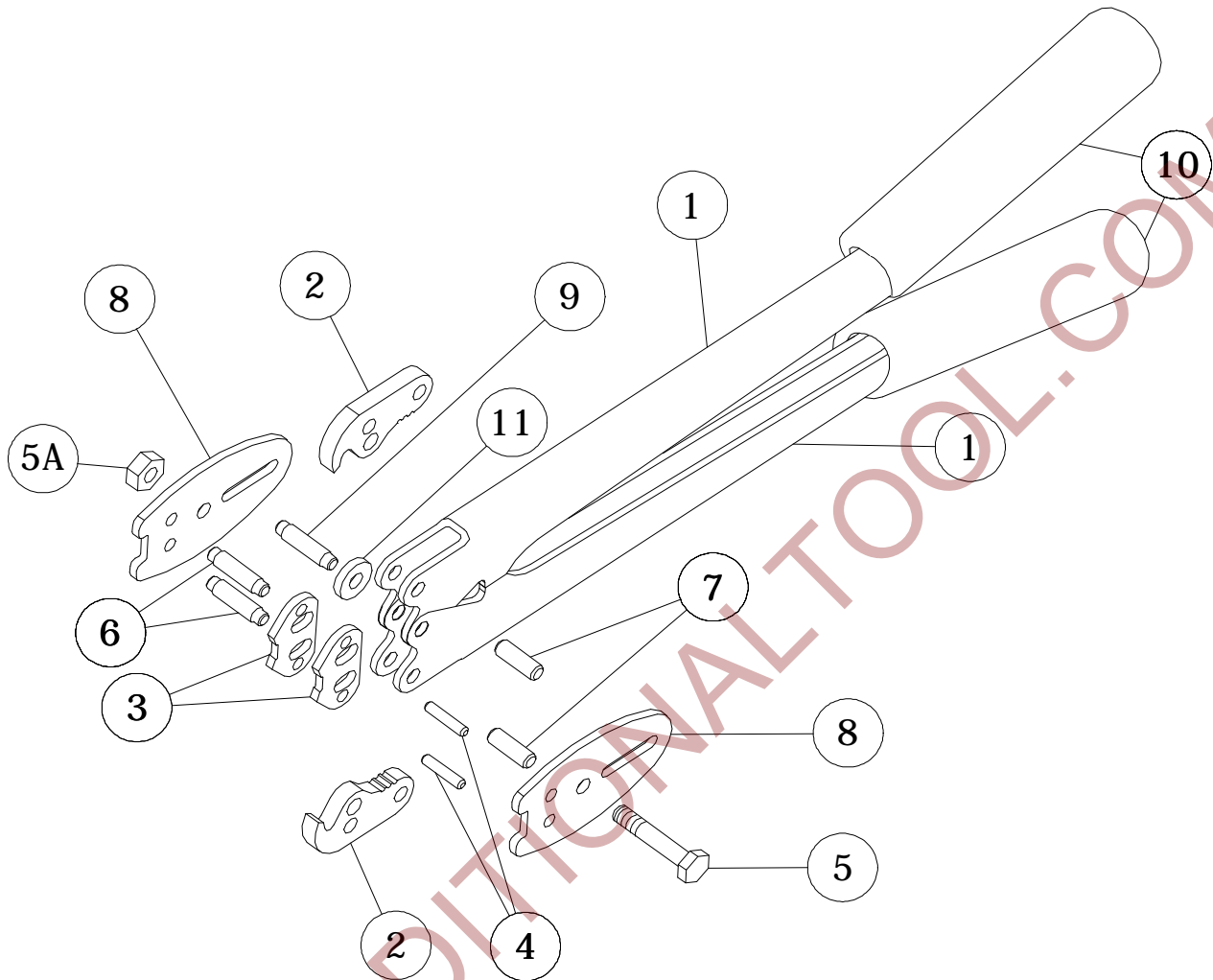
KEY#	DESCRIPTION	QTY	PART#
1	Handle	2	M1120-1
• 2	Jaw	2	M1120-2
• 3	Notcher	2	M1120-3
• 4	Notcher Pin	2	M1120-4
• 5	Screw	1	M1120-5
• 5A	Hex LockNut	1	M1120-5A
• 6	Jaw Pin	2	M1120-6
• 7	Toggle Pin	2	M1120-7
8	Side Plate	2	M1120-8
• 9	Guide Pin	1	M1120-9
10	Handle Grip	2	M1120-10
11	Handle Spacer	1	M1120-11

Reference part number when ordering.
This sealer is available in 3/8", 1/2", 5/8", and 3/4" sizes.
# **Reference part number and size when ordering.**
• **Key wear part**
Read all operating & safety instructions.

4/15/04 SWH

MIP-1120 OPERATING INSTRUCTIONS

OPERATING INSTRUCTIONS:
1. Hold the MIP-1120 vertically and place the jaws of the tool across the middle of the seal. This step is very important as a seal crimped off-center may cause the strap to become loose and snap apart, possibly resulting in serious injury or death.
2. Press the handles of the sealer together while keeping the sealer in a vertical position. The seal will be completely sealed when the handles are vertical and can be squeezed no further.
3. Remove the sealer and inspect the seal to verify the seal is properly holding the strap. The seal should have a total of two indentations (notches), one on each side. The notches should be centered on the seal. The seal should lay flush against the strapping with both ends of the strapping passing completely through the seal. If seal is not properly formed, remove it and begin again. Attempting to reseal will not ensure a proper seal and will decrease the break strength.
4. Never use the sealer to break the strap. Breaking the strap without the proper cutters may cause the strap to snap back toward the operator, possibly resulting in serious injury or death. This action will also cause damage to the sealer, which will require the sealer to be repaired or replaced at owner's expense.
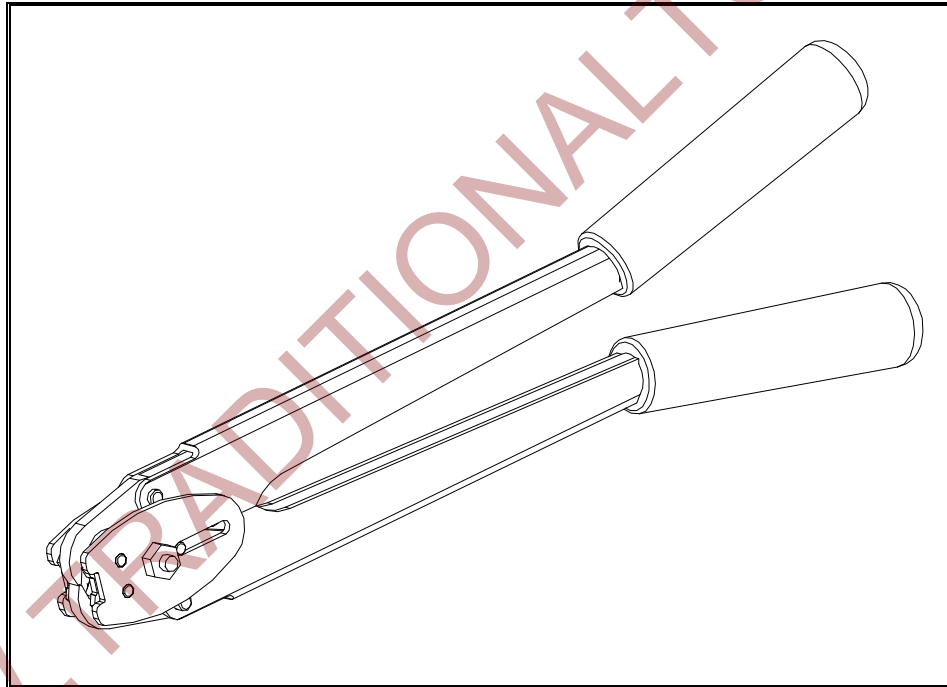
SAFETY WARNINGS:
- Before operating the tool, review the enclosed MIP, Inc. General Hand Tools and Strapping Safety booklet. Only trained personnel should operate MIP, Inc. hand tools.
- Keep fingers away from areas that can pinch or cut. These areas are primarily located at the front of the tool.
- Only use equipment recommended for the strap. The MIP-1120 is recommended only for .015-.023 gauge steel, and each tool is specific to strap width. The MIP-1120 is available in 3/8", 1/2", 5/8", or 3/4" sizes.
- Review the instructions and safety material on a regular basis.
- **WARNING:** Improper use may result in blindness, severe laceration, amputation, or death.